

## Baumuller

Website: <http://www.baumuller.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Baumuller		
PLC I/F	RS485 4W		
Baud rate	19200	9600, 19200	
Data bits	8	7 or 8	
Parity	Even	Even, Odd, None	
Stop bits	1	1 or 2	
HMI sta. no.	0		
PLC sta. no.	0	Defaults	

### PLC Setting:

<b>Communication mode</b>	RK 512 Protocol, 19200, 8, 1, Even
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### Device Address:

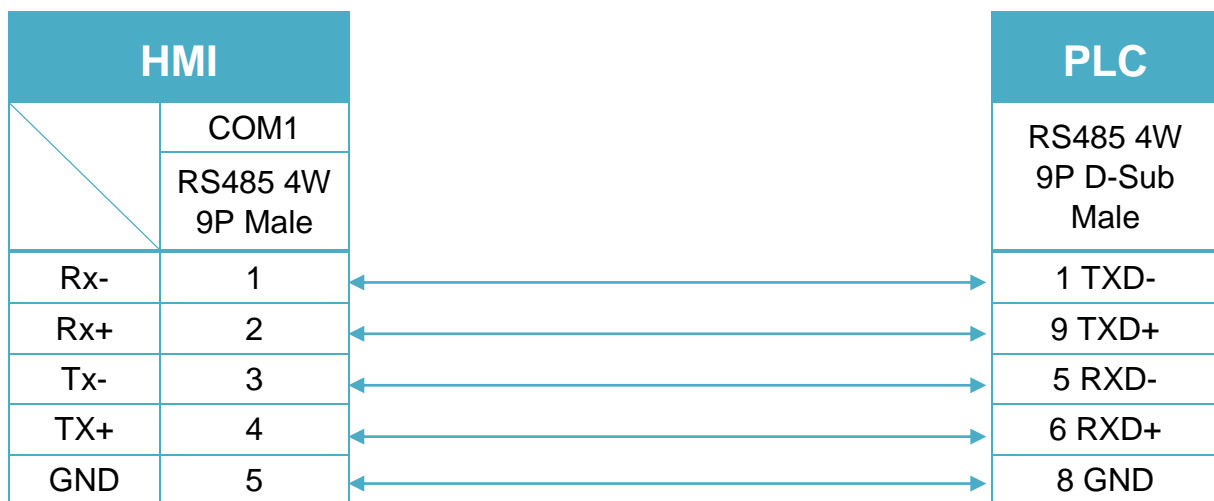
Bit/Word	Device type	Format	Range	Memo
B	DB0_bit ~ DB29_bit	DDDh	0 ~ 255f	
W	DB0 ~ DB29	DDD	0 ~ 255	

## Wiring Diagram:

Baumuller Servo: RS-485 4W 9P D-Sub (Diagram 1 ~ Diagram 4)

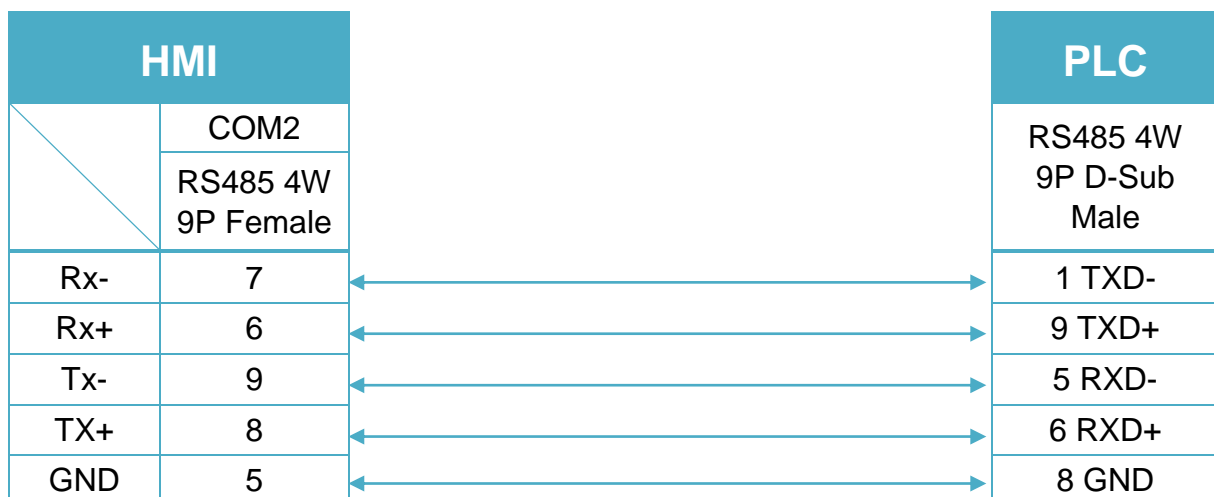
### Diagram 1

<b>cMT Series</b>	<b><i>cMT3151</i></b>
<b>eMT Series</b>	<b><i>eMT3070 / eMT3105 / eMT3120 / eMT3150</i></b>
<b>MT-iE</b>	<b><i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE</i></b>
<b>MT-XE</b>	<b><i>MT8121XE / MT8150XE</i></b>



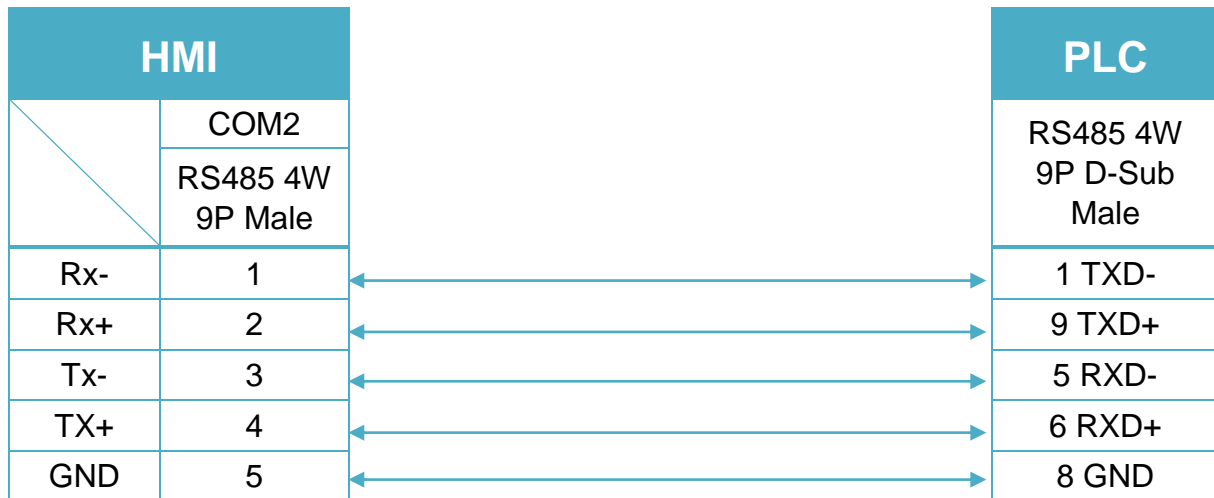
### Diagram 2

<b>cMT Series</b>	<b><i>cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i></b>
<b>mTV</b>	<b><i>mTV</i></b>



### Diagram 3

<b>cMT Series</b>	<b><i>cMT3071 / cMT3072 / cMT3090 / cMT3103</i></b>
<b>MT-iE</b>	<b><i>MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i></b>
<b>MT-XE</b>	<b><i>MT8090XE / MT8092XE</i></b>
<b>MT-iP</b>	<b><i>MT6071iP / MT8071iP / MT6103iP / MT8102iP</i></b>



### Diagram 4

<b>MT-iE</b>	<b><i>MT8050iE / MT8053iE</i></b>
<b>MT-iP</b>	<b><i>MT6051iP / MT8051iP</i></b>

