

Bosch Rexroth SIS (Symbolic Addressing)

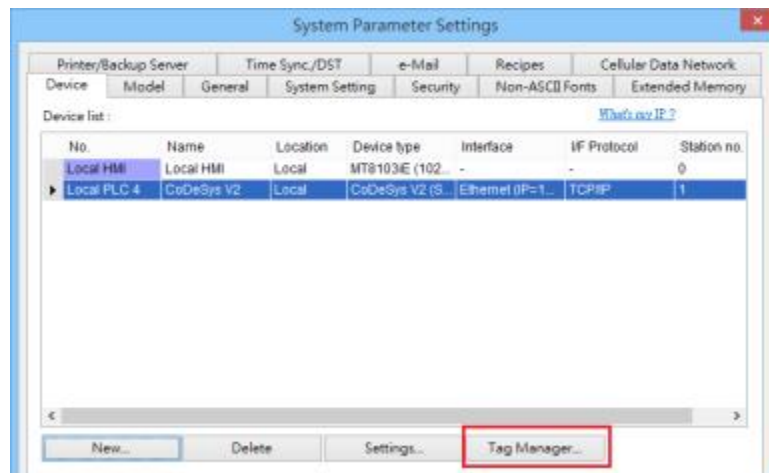
Supported Series: IndraDrive HCS02

HMI Setting:

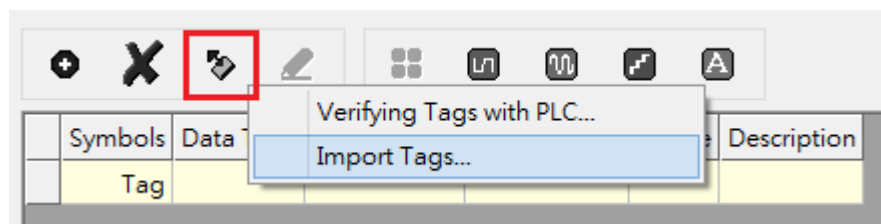
Parameters	Recommended	Options	Notes
PLC type	Bosch Roxroth SIS (Symbolic Addressing)		
PLC I/F	RS232		
Baud rate	38400		
Data bits	8		
Parity	None		
Stop bits	1		

How to Import Tags:

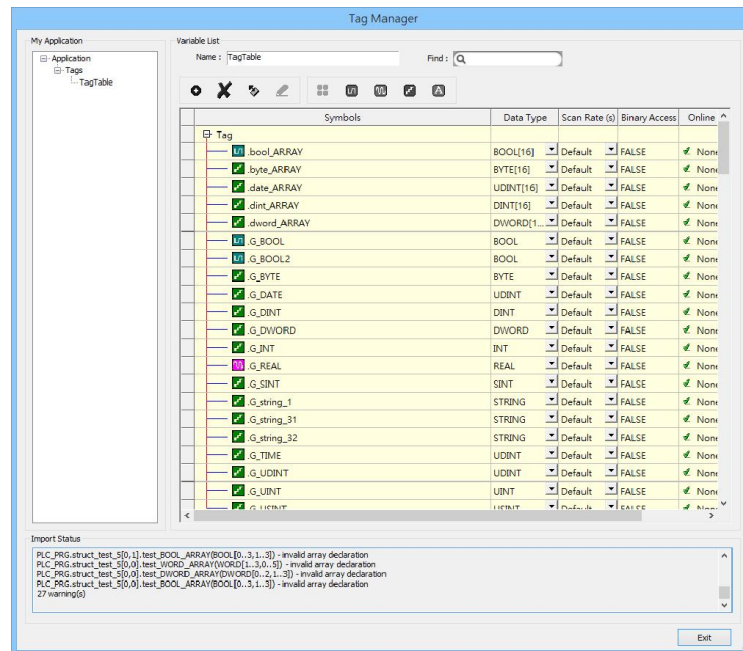
1. Click **[New]** to add **[CODESYS V2 (Symbolic Addressing)]** driver, and then click **[Tag Manager]**.



2. Select **[Get Tags]** » **[Import Tags]**, and then select the Tag **(.SYM_XML)** to be imported.



- The successfully imported tags will be listed in a table. If any unsupported data type exists, a warning message will show in **[Import Status]** field.



Note: Generate *.SYM_XML

- [Project]** -> **[Options]** -> **[Symbol configuration]** , select **[Dump symbol entries]** and **[Dump XML symbol table]**.
- Open **[Configure symbol file]**, select **[Export data entries]**

Wiring Diagram:

CM1-SC02A: RS-232 9P D-Sub (Diagram 1 ~ Diagram 3)

Diagram 1

cMT Series	<i>cMT3151</i>
eMT Series	<i>eMT3070 / eMT3105 / eMT3120 / eMT3150</i>
MT-iE	<i>MT8073iE / MT8102iE</i>
MT-XE	<i>MT8092XE</i>
MT-iP	<i>MT6103iP</i>

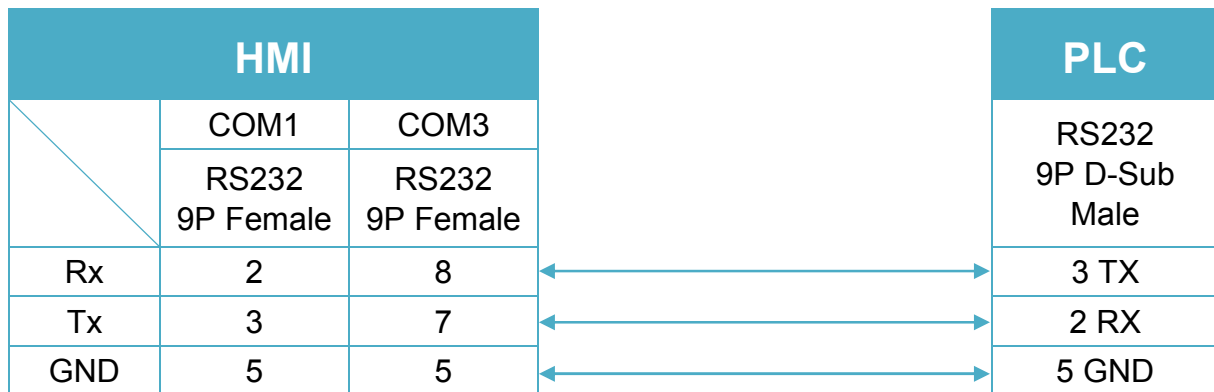


Diagram 2

cMT Series	cMT-SVR
mTV	mTV
MT-iE	MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE
MT-XE	MT8121XE / MT8150XE / MT8090XE

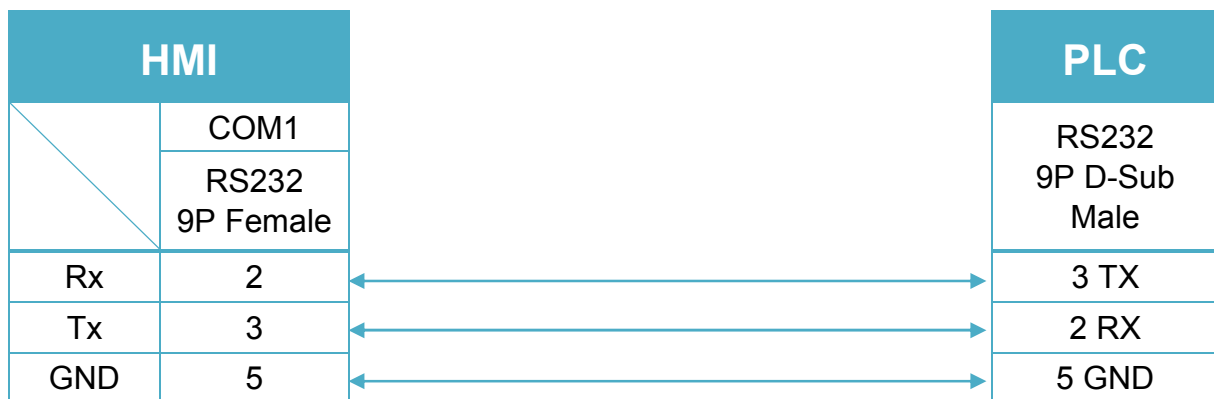


Diagram 3

MT-iE	MT8050iE
MT-iP	MT6051iP / MT6071iP / MT8071iP

