

EMERSON PLC EC20

Supported Series: EMERSON PLC EC20 Series. (Modbus RTU Protocol)

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	EMERSON PLC EC20		
PLC I/F	RS232		
Baud rate	9600	9600, 19200, 115200	
Data bits	8	7 or 8	
Parity	Even	Even, Odd, None	
Stop bits	1	1 or 2	
PLC sta. no.	0	0-255	

PLC Setting:

Communication mode	Modbus RTU protocol
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Device Address:

Bit/Word	Device type	Format	Range	Memo
B	Y	OOO	0 ~ 377	0000-02550
B	X	OOO	0 ~ 377	1200-01455 0000-0255
B	M	DDDD	0 ~ 1999	2000-3999
B	SM	DDD	0~ 255	4400-4655
B	S	DDD	0 ~ 991	6000-6991
B	T	DDD	0 ~ 255	8000-8255
B	C	DDD	0 ~ 255	9200-9455
W	D	DDDD	0 ~ 7999	0000-7999
DW	D_Double	DDDD	0 ~ 7998	
W	SD	DDD	0 ~ 255	8000-8255
W	Z	DD	0 ~ 15	8500-8515
W	TV	DDD	0 ~ 255	9000-9255
W	CV	DDD	0 ~ 199	9500-9699
DW	C_Double	DDD	200 ~ 255	9700-9811

Wiring Diagram:

Emerson EC 20 COM1: RS-232 Terminal (Diagram 1 ~ Diagram 3)

Diagram 1

cMT Series	<i>cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151</i>
eMT Series	<i>eMT3070 / eMT3105 / eMT3120 / eMT3150</i>
MT-iE	<i>MT8073iE / MT8102iE</i>
MT-XE	<i>MT8092XE</i>
MT-iP	<i>MT6103iP / MT8102iP</i>

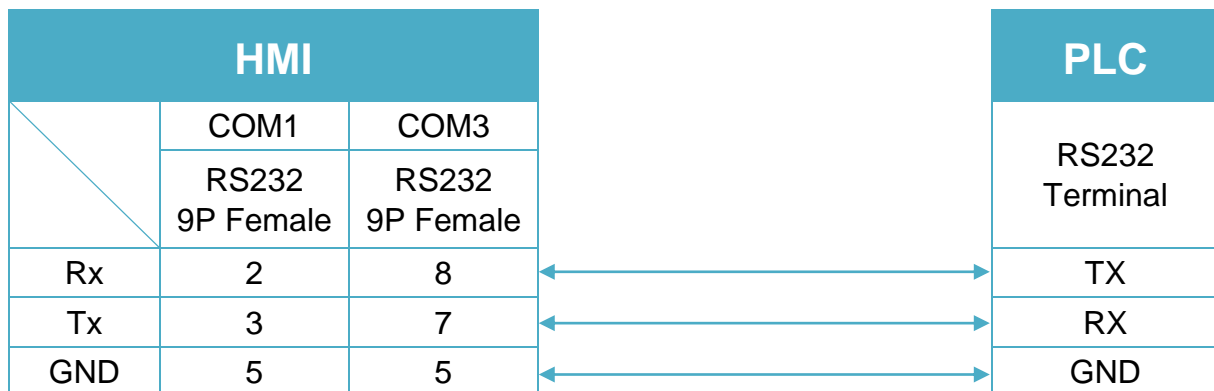


Diagram 2

cMT Series	<i>cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i>
mTV	<i>mTV</i>
MT-iE	<i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i>
MT-XE	<i>MT8121XE / MT8150XE / MT8090XE</i>



Diagram 3

MT-iE	<i>MT8050iE / MT8053iE</i>
MT-iP	<i>MT6051iP / MT8051iP / MT6071iP / MT8071iP</i>

