

## Fuji SPH2000 (Ethernet)

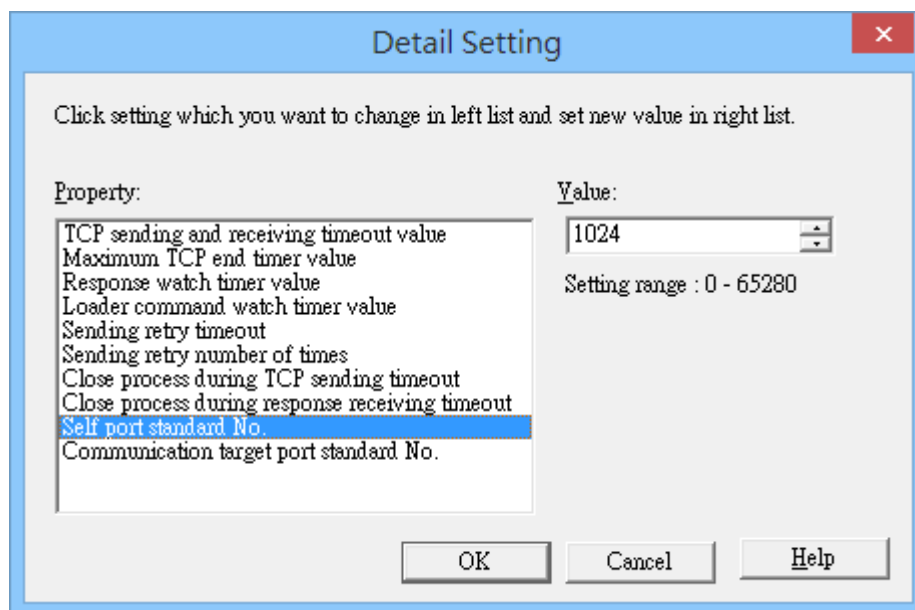
Supported Series: Fuji SPH2000 series PLC

Website: <http://www.fujielectric.com/fcs/index.html>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Fuji SPH2000 (Ethernet)		
PLC I/F	Ethernet		
Port no.	507	251 ~ 65531	

When setting port number, please add the offset 251. As shown below, the value in the software is 1024, and then the port number should be:  $1024+251=1275$ .



## Device Address:

Bit/Word	Device	Format	Range	Memo
B	X	DDDDDDh	10 ~ 238511f	DDD(Slot) / DDD(word) / h(bit)
B	Y	DDDDDDh	10 ~ 238511f	DDD(Slot) / DDD(word) / h(bit)
B	M	DDDDh	0 ~ 8191f	
B	L	DDDDh	0 ~ 4095f	
B	SM	DDDh	0 ~ 511f	
B	S	DD.DD	0 ~ 99.99	
W	WX	DDDDDD	1 ~ 238511	DDD(Slot) / DDD(word)
W	WY	DDDDDD	1 ~ 238511	DDD(Slot) / DDD(word)
W	WM	DDDDD	0 ~ 20000	
DW	DM	DDDDD	0 ~ 20000	
W	WL	DDDDD	0 ~ 20000	
DW	DL	DDDDD	0 ~ 20000	
W	WSM	DDD	0 ~ 511	
DW	DSM	DDD	0 ~ 510	
W	WS	DD	0 ~ 99	
DW	DX	DDDDDD	1000 ~ 238511	DDD(Slot) / DDD(word)
DW	DY	DDDDDD	1000 ~ 238511	DDD(Slot) / DDD(word)

## Wiring Diagram:

### Diagram 1

Ethernet cable:

