

HUST H4X

Supported Series: HUST CNC Controller H4 Series

Website: <http://www.hust.com.tw/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	HUST H4X		
PLC I/F	RS-232		CPU port
Baud rate	38400	9600,19200,38400,57600	
Data bits	7		
Parity	Even		
Stop bits	2		
Turn around	5		
PLC sta. no.	1		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	I	DDD	0 ~ 255	Mapping to VM 10800 ~ 10807 (read only)
B	O	DDD	0 ~ 255	Mapping to VM 10808 ~ 10815 (read only)
B	C	DDD	0 ~ 255	Mapping to VM 10816 ~ 10823 (read only)
B	S	DDD	0 ~ 255	Mapping to VM 10824 ~ 10831 (read only)
B	A	DDD	0 ~ 255	Mapping to VM 10832 ~ 10863 (read only)
B	VM_bit	DDDDDDdd	100 ~ 9999931	Bit address (dd): 00 ~ 31
DW	VM	DDDDD	1 ~ 99999	Please refer to the controller specification for register range.
DW	R	DDD	0 ~ 255	Mapping to VM 10000 ~ 10255 (read only)
DW	Cn	DDD	0 ~ 255	Mapping to VM 10256 ~ 10511 (read only)
DW	Tm	DDD	0 ~ 255	Mapping to VM 10512 ~ 10767 (read only)

Wiring Diagram:

Diagram 1

cMT Series	<i>cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151</i>
eMT Series	<i>eMT3070 / eMT3105 / eMT3120 / eMT3150</i>
MT-iE	<i>MT8073iE / MT8102iE</i>
MT-XE	<i>MT8092XE</i>
MT-iP	<i>MT6103iP / MT8102iP</i>

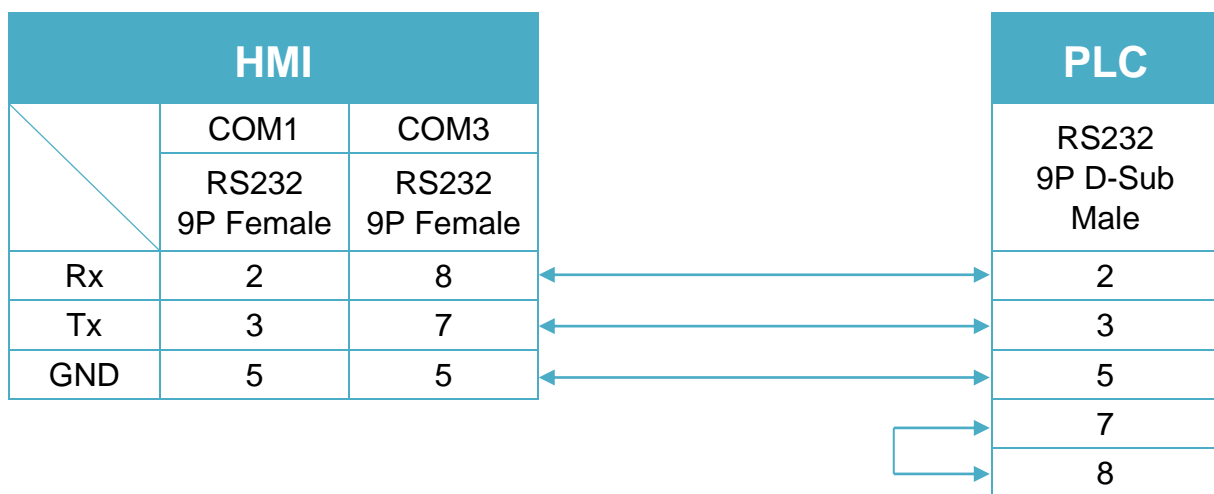


Diagram 2

cMT Series	<i>cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i>
mTV	<i>mTV</i>
MT-iE	<i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i>
MT-XE	<i>MT8121XE / MT8150XE / MT8090XE</i>

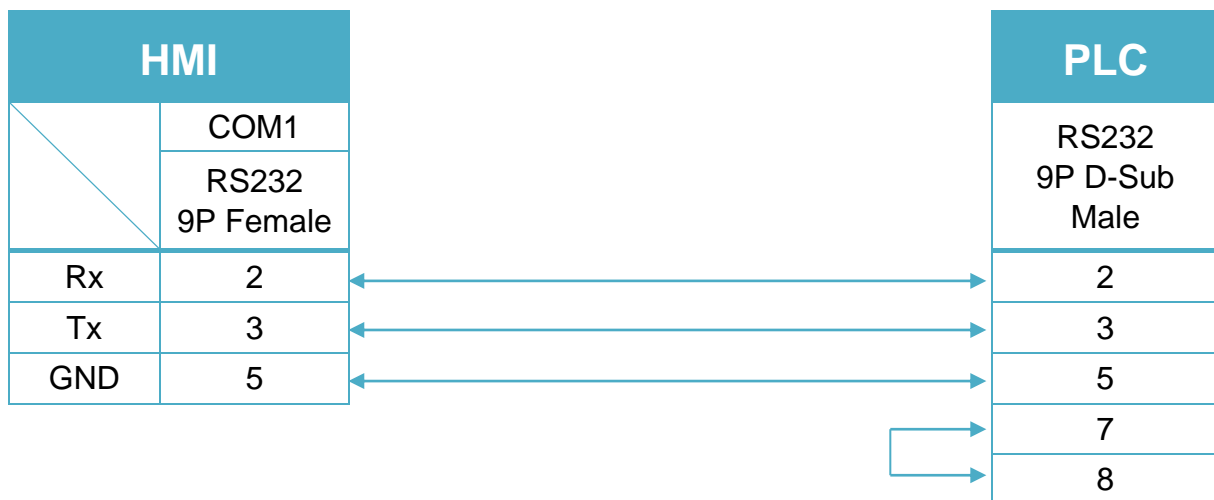


Diagram 3

MT-iE	<i>MT8050iE / MT8053iE</i>
MT-iP	<i>MT6051iP / MT8051iP / MT6071iP / MT8071iP</i>

