

## HollySys LE/LM PLC

Supported Series: HollySys LE/LM series PLC

Website: <http://www.hollysys.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	HollySys LE/LM PLC		
PLC I/F	RS485 2W		
Baud rate	38400		
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	%IX	DDDDo	0 ~ 81907	
B	%MX	DDDDo	0 ~ 81907	
B	%QX	DDDDo	0 ~ 81907	
W	%IW	DDDD	0 ~ 8190	
W	%QW	DDDD	0 ~ 8190	
W	%MW	DDDD	0 ~ 8190	
W	%MD	DDDD	0 ~ 8190	
W	%MR	DDDD	0 ~ 8190	

## Wiring Diagram:

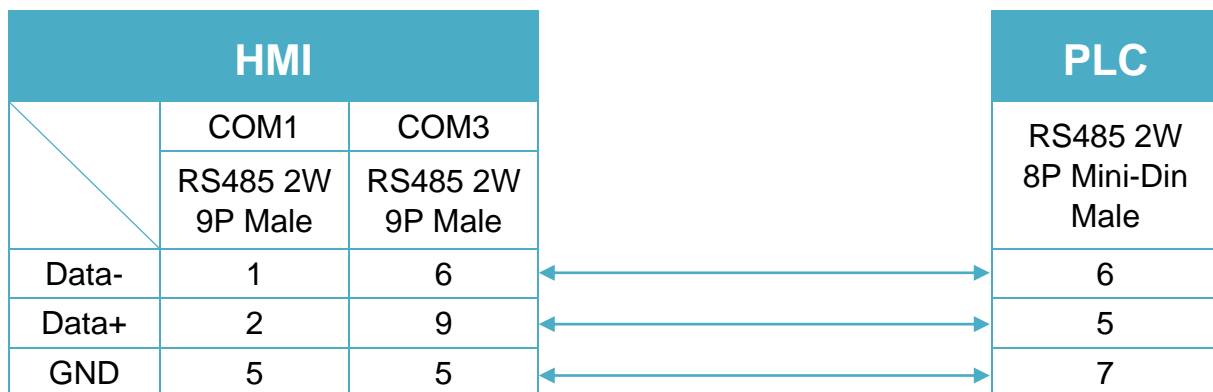
The following is the view from the soldering point of a connector.



### Diagram 1

**cMT Series**                      *cMT3151*

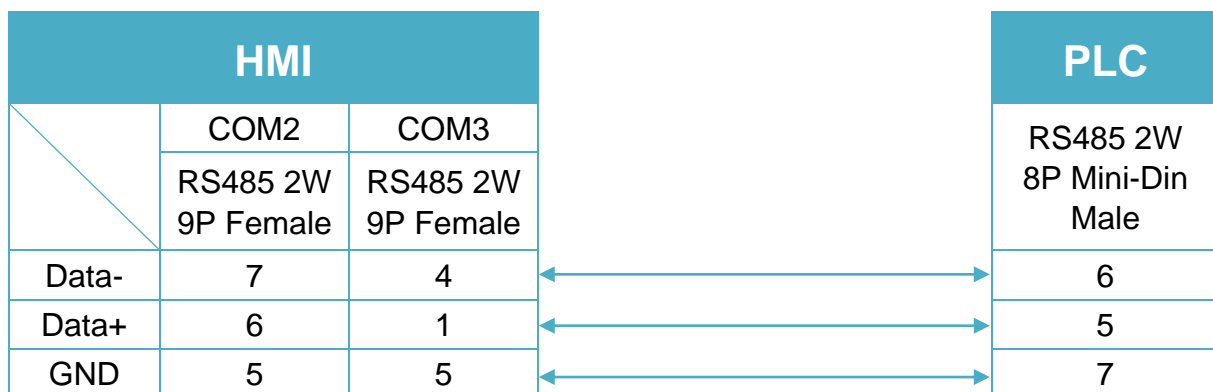
**eMT Series**                      *eMT3070 / eMT3105 / eMT3120 / eMT3150*



### Diagram 2

**cMT Series**                      *cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD*

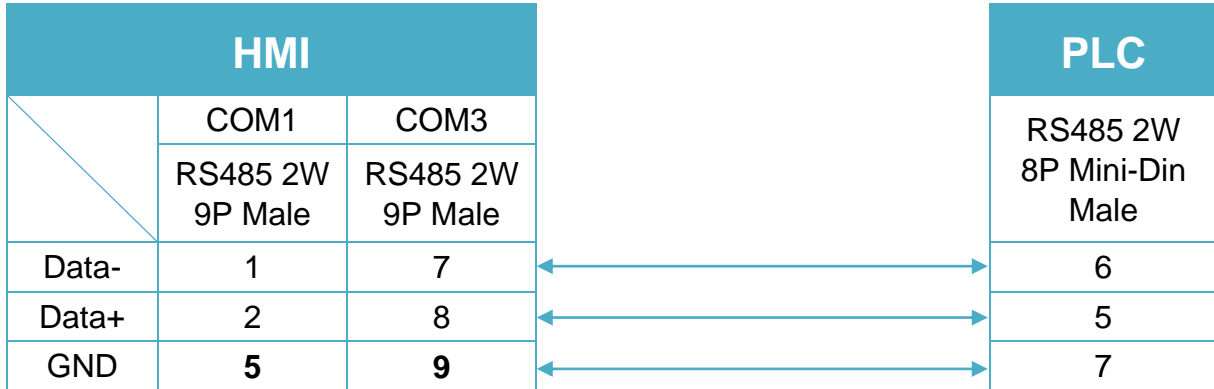
**mTV**                                      *mTV*



### Diagram 3

**MT-iE** *MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE*

**MT-XE** *MT8121XE / MT8150XE*



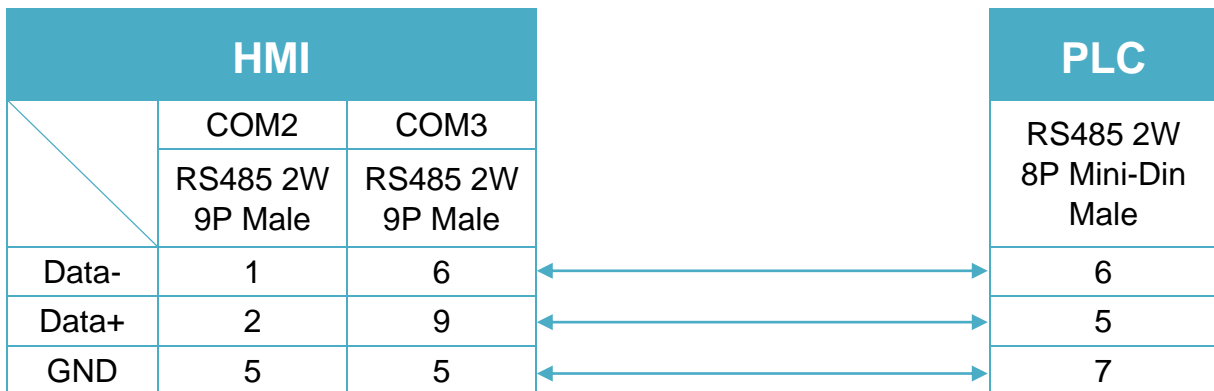
### Diagram 4

**cMT Series** *cMT3071 / cMT3072 / cMT3090 / cMT3103*

**MT-iE** *MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE /  
MT8101iE / MT8102iE / MT8103iE*

**MT-XE** *MT8090XE / MT8092XE*

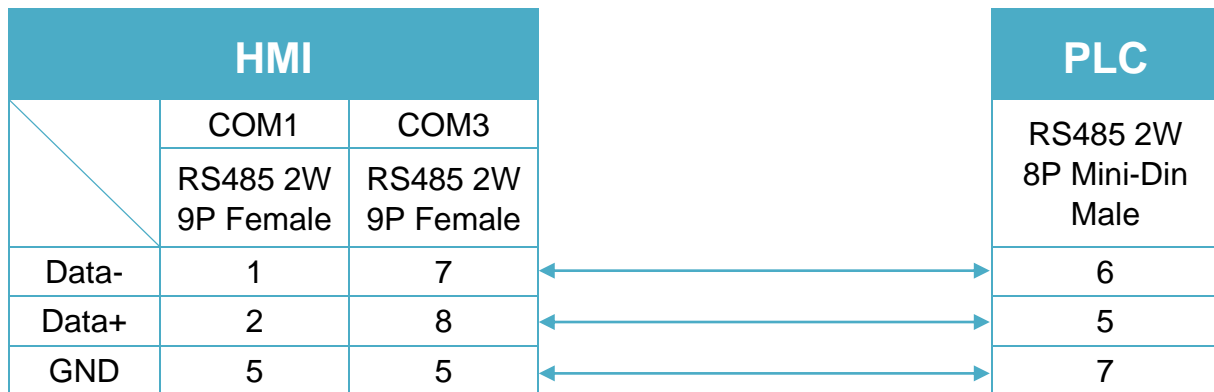
**MT-iP** *MT6103iP / MT8102iP*



## Diagram 5

**MT-iE** *MT8050iE / MT8053iE*

**MT-iP** *MT6051iP / MT8051iP*



## Diagram 6

**MT-iP** *MT6071iP / MT8071iP*

