

Inovance H2U/H1U

Website: <http://www.inovance.cn/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Inovance H2U/H1U		
PLC I/F	RS485 4W		
Baud rate	9600	9600~19200	
Data bits	7	7 or 8	
Parity	Even	Even, Odd, None	
Stop bits	1	1 or 2	
PLC sta. no.	0		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	OOO	0 ~ 377	Input Bits
B	Y	OOO	0 ~ 377	Output Bits
B	M	DDDD	0 ~ 7999	Auxiliary Relay
B	T	DDD	0 ~ 255	Timer Relay
B	C	DDD	0 ~ 255	Counter Relay
B	SM	DDDD	8000 ~ 9999	Special Auxiliary Relay
B	D_Bit	DDDDdd	0 ~ 799915	
B	S	DDDD	0 ~ 4095	
W	TV	DDD	0 ~ 255	Timer Memory
W	CV	DDD	0 ~ 199	Counter Memory
W	D	DDDD	0 ~ 7999	Data Registers
DW	CV2	DDD	200 ~ 255	Counter Memory (32bit)
W	SD	DDDD	8000 ~ 9999	Special Data Register

Note: ddd: Decimal, hhh: Hexadecimal, ooo: Octal.

Each model of CPU is different, it is recommended to refer to PLC Manual Device List.

Wiring Diagram:

The following is the view from the soldering point of a connector.



Diagram 1

cMT Series	<i>cMT3151</i>
eMT Series	<i>eMT3070 / eMT3105 / eMT3120 / eMT3150</i>
MT-iE	<i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE</i>
MT-XE	<i>MT8121XE / MT8150XE</i>

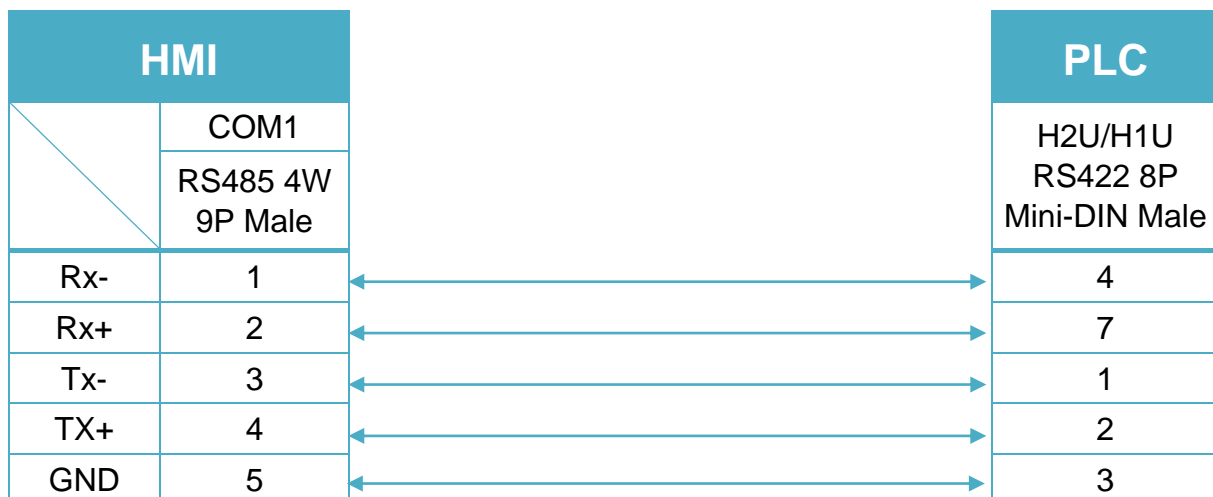


Diagram 2

cMT Series *cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD*

mTV *mTV*

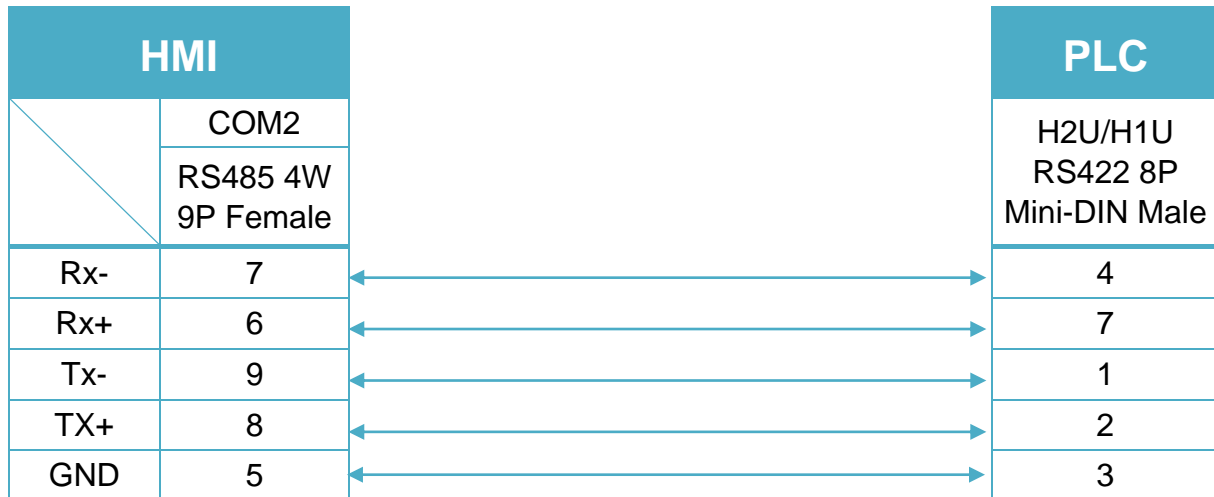


Diagram 3

cMT Series *cMT3071 / cMT3072 / cMT3090 / cMT3103*

MT-iE *MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE /
MT8101iE / MT8102iE / MT8103iE*

MT-XE *MT8090XE / MT8092XE*

MT-iP *MT6071iP / MT8071iP / MT6103iP / MT8102iP*

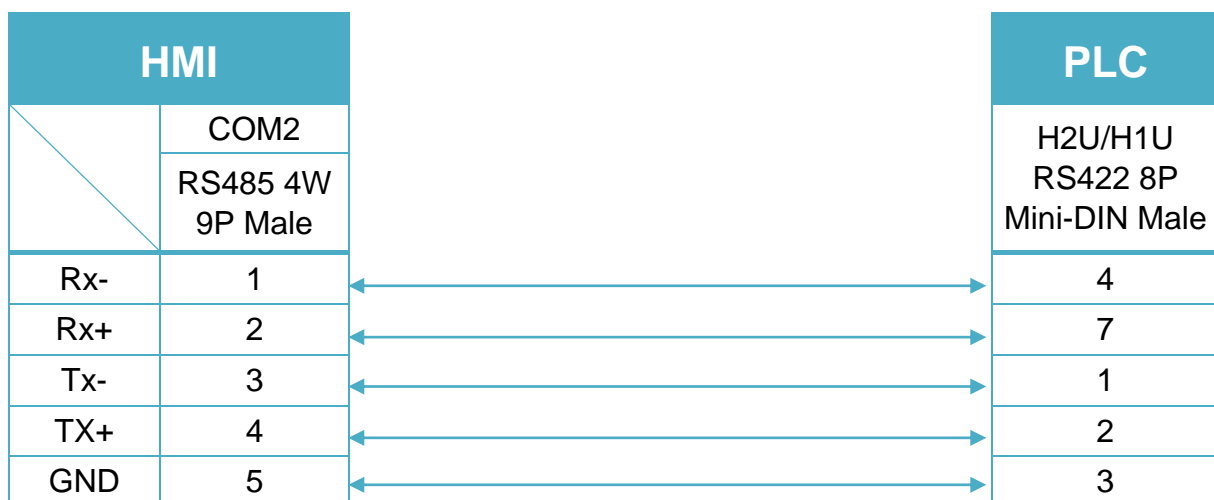


Diagram 4
MT-iE *MT8050iE / MT8053iE*
MT-iP *MT6051iP / MT8051iP*
