

Inovance H3U Series (Ethernet)

Website: <http://www.inovance.cn/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Inovance H3U Series (Ethernet)		
PLC I/F	Ethernet		
Port no.	502		

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	M	DDDD	0 ~ 7679	
B	M8000	DDDD	8000 ~ 8511	
B	SM	DDDD	0 ~ 1023	
B	S	DDDD	0 ~ 4095	
B	T_Bit	DDD	0 ~ 511	
B	C_Bit	DDD	0 ~ 255	
B	X	OOO	0 ~ 377	
B	Y	OOO	0 ~ 377	
W	D	DDDD	0 ~ 8511	
W	SD	DDDD	0 ~ 1023	
W	R	DDDDD	0 ~ 32767	
W	T	DDD	0 ~ 255	
W	C	DDD	0 ~ 199	
DW	C_Double	DDD	200 ~ 255	

Wiring Diagram:

Diagram 1

Ethernet cable:

