

## Invt GD5000 Series (Ethernet)

Supported series: Invt GD5000 Series

Website: <http://www.invt.com/>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	Invt GD5000 Series (Ethernet)		Use UDP
<b>PLC I/F</b>	Ethernet		
<b>Port no.</b>	6000		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
W	Reg_A	HHHH	0 ~ FFFF	
W	Reg_M	HHHH	0 ~ FFFF	

### Wiring Diagram:

#### Diagram 1

Ethernet cable:

