

KOYO CLICK (Ethernet)

Supported Series: KOYO CLICK PLC series

Website: <http://www.automationdirect.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	KOYO CLICK (Ethernet)		
PLC I/F	Ethernet		USE UDP
Port no.	25425		
Turn around delay	0	100~	*Note
PLC sta. no.	No need to set station no.		

*Note : When the communication is not stable, please adjust the parameter of [turn around delay] till the communication is normal.

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	Ddd	1 ~ 816	
B	Y	Ddd	1 ~ 816	
B	C	DDDD	1 ~ 2000	
B	T	DDD	1 ~ 500	
B	CT	DDD	1 ~ 250	
B	SC	DDDD	1 ~ 1000	
W	DS	DDDD	1 ~ 4500	
DW	DD	DDDD	1 ~ 1000	
W	DH	DDD	1 ~ 500	
DW	DF	DDD	1 ~ 500	
W	XD	D	0 ~ 8	
W	YD	D	0 ~ 8	
W	TD	DDD	1 ~ 500	
DW	CTD	DDD	1 ~ 250	
W	SD	DDDD	1 ~ 1000	
W	TXT	DDDD	1 ~ 1000	

Wiring Diagram:

Diagram 1

Ethernet cable:

