

KOYO Do-more

Supported Series: Do-more H2 Series PLC

Website: <http://www.automationdirect.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	KOYO Do-more		
PLC I/F	RS232		
Baud rate	115200	9600 ~ 115200	
Data bits	8		
Parity	None		
Stop bits	1		
PLC sta. no.	1		

Online simulation	YES	Extend address mode	NO
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PLC Setting:

Serial Port Mode	Do-more programming
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Device Address:

Bit/Word	Device type	Format	Range	Memo
B	ST	DDDD	0 ~ 1023	
B	X	DDDDD	0 ~ 65535	
B	Y	DDDDD	0 ~ 65535	
B	C	DDDDD	0 ~ 65535	
B	MI	DDDDD	0 ~ 65535	
B	MC	DDDDD	0 ~ 65535	
B	T.Done	DDDDD	0 ~ 32766	Read only
B	CT.Done	DDDDD	0 ~ 32766	Read only
B	DLX	OOOOOO	0 ~ 177777	
B	DLY	OOOOOO	0 ~ 177777	
B	DLC	OOOOOO	0 ~ 177777	
W	DLV	OOOOOO	0 ~ 177777	
W	SDT	D.D	0 ~ 7.6	*Note 1
W	WX	DDDDD	0 ~ 65535	

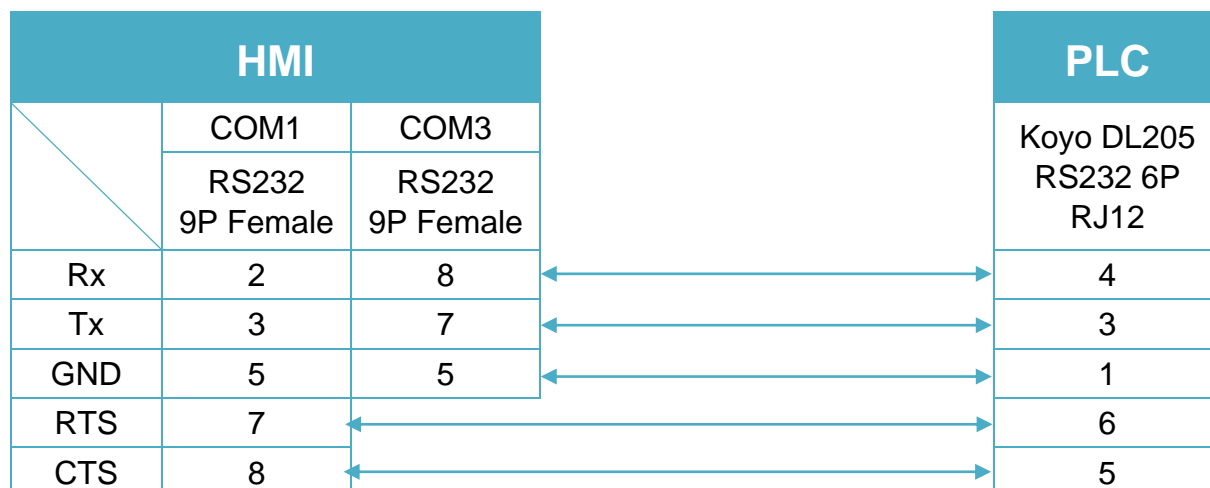


Diagram 2

MT-iE	<i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i>
MT-XE	<i>MT8121XE / MT8150XE / MT8090XE</i>

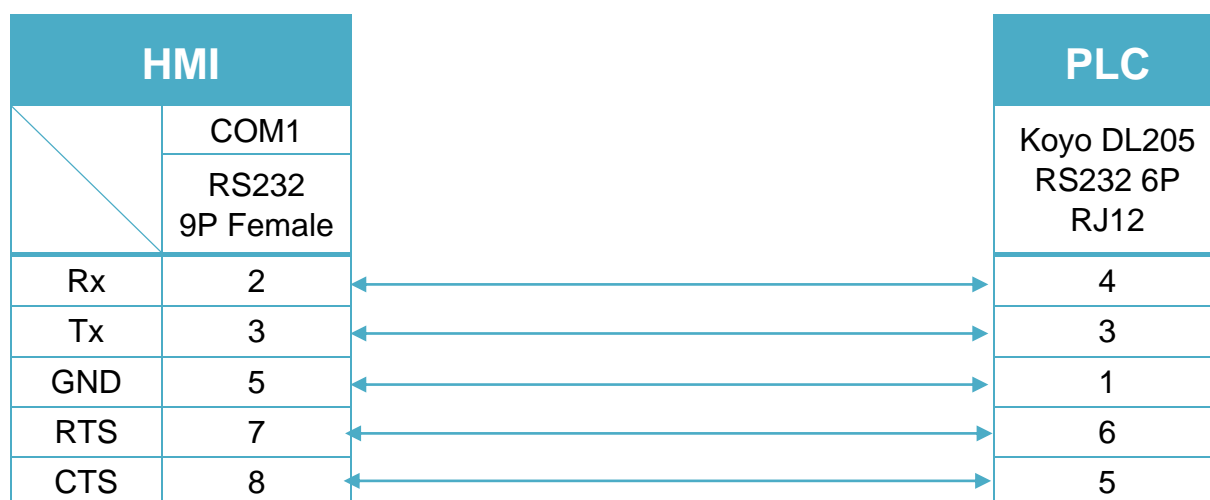


Diagram 3

cMT Series *cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD*

mTV *mTV*



Diagram 4

MT-iE *MT8050iE / MT8053iE*

MT-iP *MT6051iP / MT8051iP / MT6071iP / MT8071iP*

