

# MODBUS Server (COM/Ethernet)

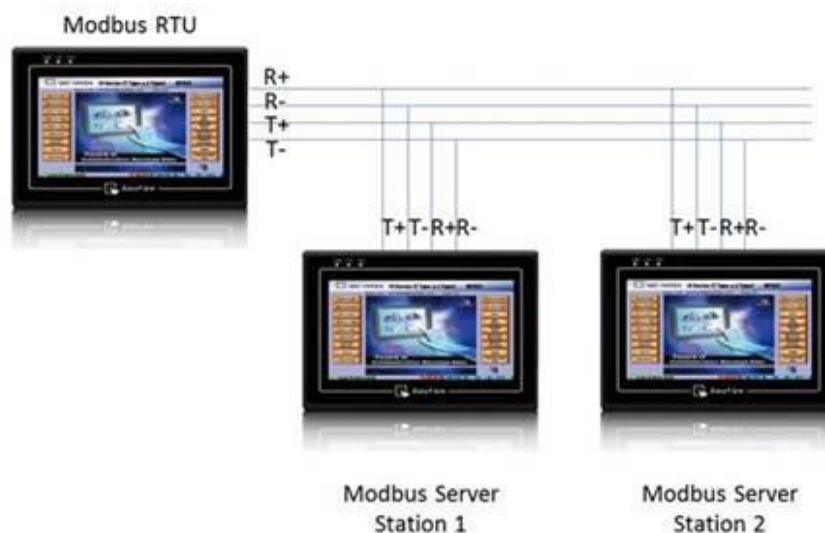
## HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	MODBUS Server (COM/Ethernet)		
PLC I/F	RS232	RS232, RS485	
Baud rate	9600	9600~115200 Ethernet	Ethernet supports UDP or TCP/IP protocol
Data bits	8	8	
Parity	Even	Even, Odd,	
Stop bits	1	1	
PLC sta. no.	1	1-31	HMI Modbus Station No.
Port no.		502	

Online simulator	YES	Extend address mode	NO
Broadcast command	NO		



If HMI is Modbus Server, connecting two or more Modbus Servers with one Modbus RTU via RS485 4W is not supported. To do so, use RS485 2W instead.



## PLC Setting:

<b>Communication mode</b>	Modbus RTU protocol
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## Modbus Server UDP Protocol Setting:

MODBUS Server (Ethernet) supports UDP communication protocol. To use UDP mode, go to [System Parameter Settings] in editing software, in [Device list] click [New], for [PLC type] select “Modbus Server”, [PLC I/F] set to [Ethernet], and select [Use UDP (User Datagram Protocol)] to finish setting.

**Device Properties**

Name : MODBUS Server

HMI  PLC

Location : Local

1. PLC type : MODBUS Server

2. V.1.00, MODBUS\_SERVER.so

PLC I/F : Ethernet

IP : Port = 502

3.  Use UDP (User Datagram Protocol)

Station no. : 1

Use broadcast command

Interval of block pack (words) : 5

Max. read-command size (words) : 120

Max. write-command size (words) : 120

Modbus Server Port No. can be changed by clicking [Settings].

Modbus Server Port No. can not be set identically to HMI Port No. When doing so, the warning message below will be shown requesting users to change setting.



Note:

A maximum of 64 Clients can be connected simultaneously.

Modbus Server Port No. can't be identical to HMI Port No.

## Modbus Server TCP/IP Protocol Setting:

MODBUS Server (Ethernet) supports TCP/IP communication protocol. Go to [System Parameter Settings] in editing software, in [Device list] click [New], for [PLC type] select “Modbus Server”, [PLC I/F] set to [Ethernet] to finish setting.

**Device Properties**

Name : MODBUS Server

HMI  PLC

Location : Local [v] Settings ...

PLC type : MODBUS Server [v]  
V.1.00, MODBUS\_SERVER.so

PLC I/F : Ethernet [v]

IP : Local,Port=8000(=HMI Port) Settings...

Use UDP (User Datagram Protocol )

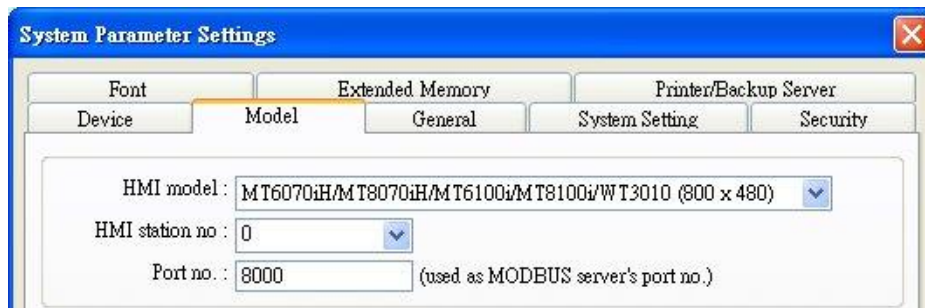
Station no. : 1

Use broadcast command

Interval of block pack (words) : 5 [v]  
Max. read-command size (words) : 120 [v]  
Max. write-command size (words) : 120 [v]

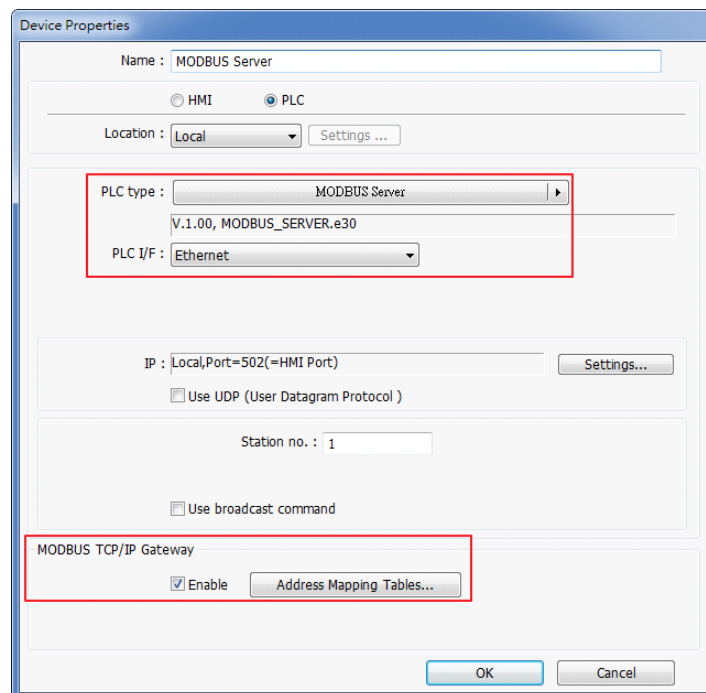
OK Cancel

For Modbus Server TCP/IP, HMI Port No. is the same as Modbus Server Port No. To change Port No. go to [System Parameter Settings] / [Model], the default Port No. is “8000”, and it is allowed to change Modbus Server Port No. here.



## MODBUS TCP/IP Gateway:

By adding MODBUS Server with [Ethernet] interface, the [MODBUS TCP/IP Gateway] feature can be enabled by selecting the [Enable] check box.



Note the following two points when enabling the [MODBUS TCP/IP Gateway]:

- The original mapping between the MODBUS Server and the HMI address will be canceled.
- The SCADA cannot read from or write in the addresses defined in different Address Mapping Table at one time.

For more information about this, see “Chapter37 MODBUS TCP/IP Gateway”.

Table	Description	MODBUS Address		PLC Name	Mapped PLC Address	Table Size	Read/Write
1	0x <==> LB	0x-1	<==>	Local HMI	LB-0	12096 Bit(s)	Read/Write
2	1x <==> LB	1x-1	<==	Local HMI	LB-0	12096 Bit(s)	Read only
3	3x <==> LW	3x-1	<==	Local HMI	LW-0	9999 Word(s)	Read only
4	4x <==> LW	4x-1	<==>	Local HMI	LW-0	9999 Word(s)	Read/Write
5	3x <==> RW	3x-10000	<==	Local HMI	RW-0	55536 Word(s)	Read only
6	4x <==> RW	4x-10000	<==>	Local HMI	RW-0	55536 Word(s)	Read/Write

## Device Address:

Bit/Word	Device type	Format	Range	Memo
B	LB	dddd	0 ~ 9998	Mapping to 0x/1x 1 ~ 9999
W	LW	dddd	0 ~ 9998	Mapping to 3x/4x 1 ~ 9999
W	RW	dddddd	0 ~ 55536	Mapping to 3x/4x 10000 ~ 65536

LB0 = 0x0001, LB1 = 0x0002, LW0 = 3x0001, LW1 = 3x0002

### Modbus Server Function Code:

0x	0x01 Read coil	0x05 write single coil
0x_multi_coils	0x01 Read coil	0x0f write multiple coils
1x	0x02 Read discrete input	N/A for write operation
3x	0x04 Read input register	N/A for write operation
4x	0x03 Read holding register	0x10 write multiple registers

### Modbus Server Error Code:

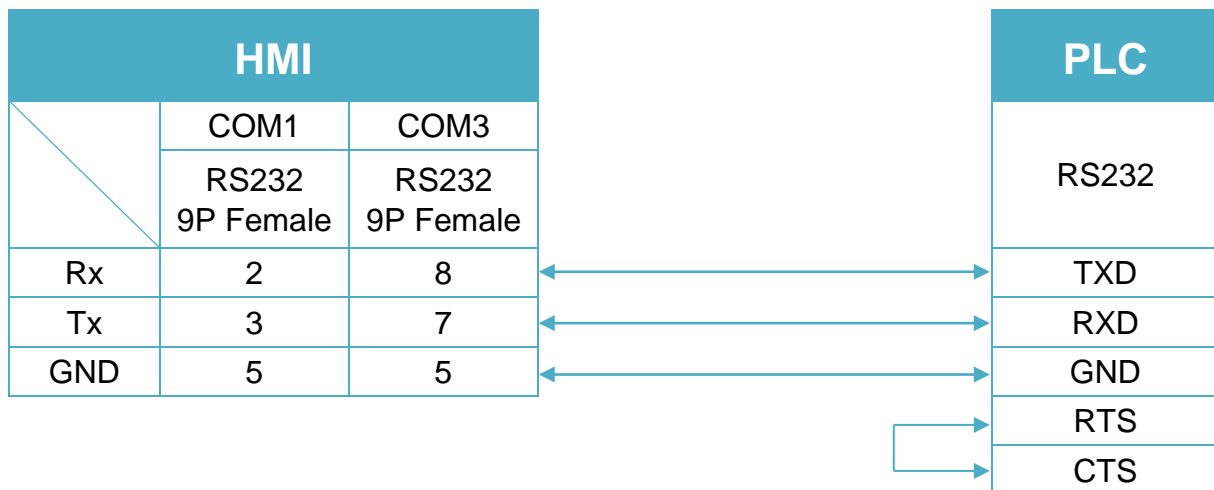
Error Code	Definition	Condition
01	Incorrect function code	The function code is not supported.
02	Incorrect read address	The read address is not within the range.
03	Incorrect data	The data read is incorrect, for example, the data length is 0.
251	Incorrect data	Read/Write exceeding number of words from/to the register of the Modbus device.
252	Incorrect data	Modbus device replies incorrect data format.
253	Incorrect data	Modbus device checksum error.

## Wiring Diagram:

RS232 (Diagram 1 ~ Diagram 3)

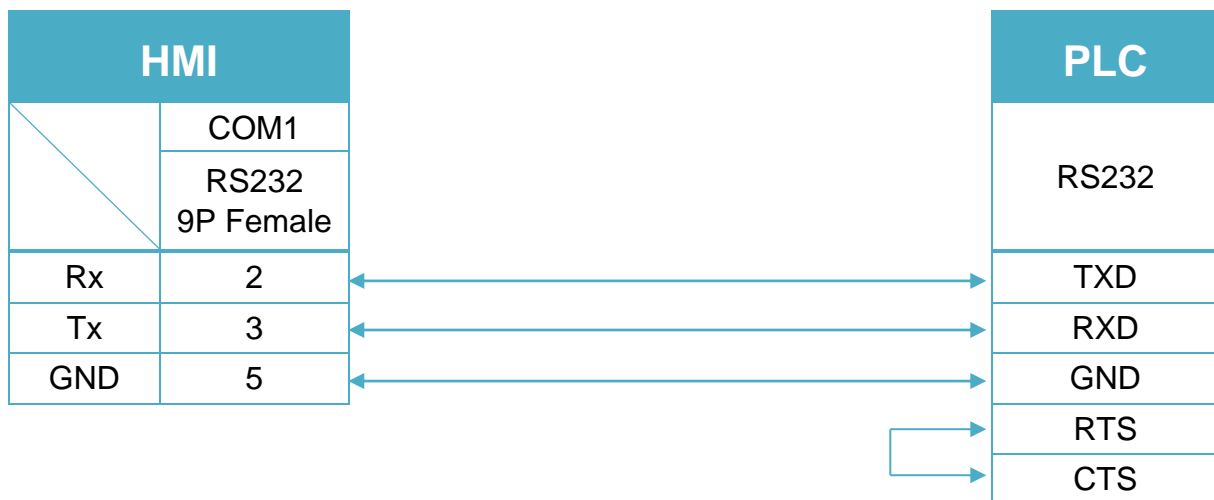
### Diagram 1

<b>cMT Series</b>	<b><i>cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151</i></b>
<b>eMT Series</b>	<b><i>eMT3070 / eMT3105 / eMT3120 / eMT3150</i></b>
<b>MT-iE</b>	<b><i>MT8073iE / MT8102iE</i></b>
<b>MT-XE</b>	<b><i>MT8092XE</i></b>
<b>MT-iP</b>	<b><i>MT6103iP / MT8102iP</i></b>



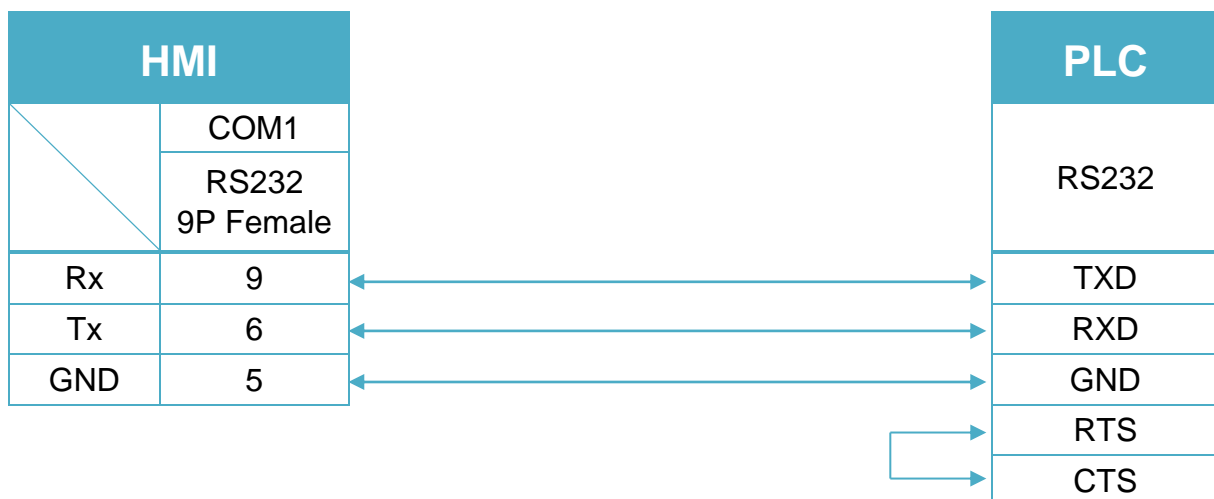
## Diagram 2

<b>cMT Series</b>	<b><i>cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i></b>
<b>mTV</b>	<b><i>mTV</i></b>
<b>MT-iE</b>	<b><i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i></b>
<b>MT-XE</b>	<b><i>MT8121XE / MT8150XE / MT8090XE</i></b>



## Diagram 3

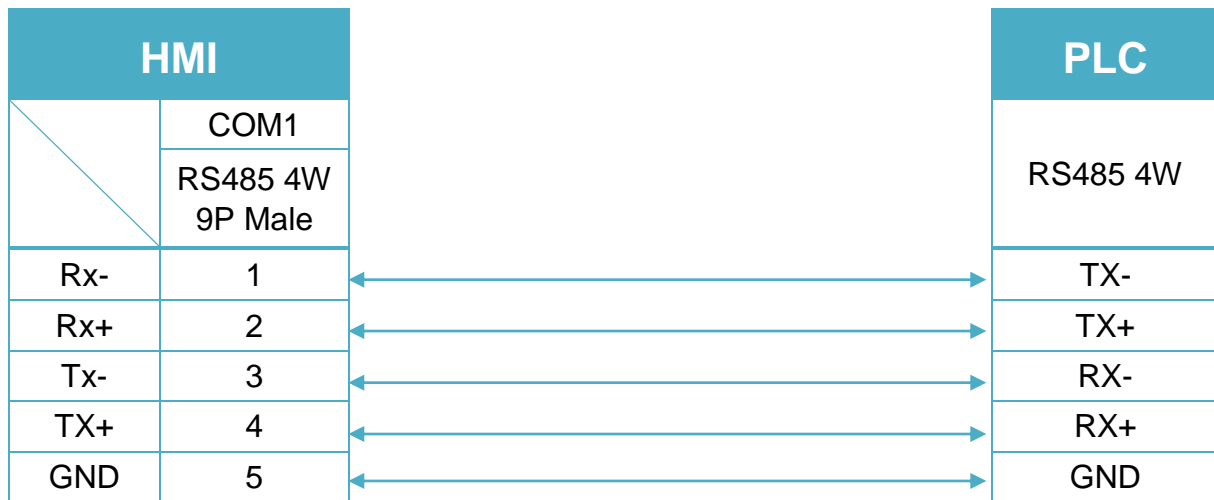
<b>MT-iE</b>	<b><i>MT8050iE / MT8053iE</i></b>
<b>MT-iP</b>	<b><i>MT6051iP / MT8051iP / MT6071iP / MT8071iP</i></b>



RS485 4W (Diagram 4 ~ Diagram 7)

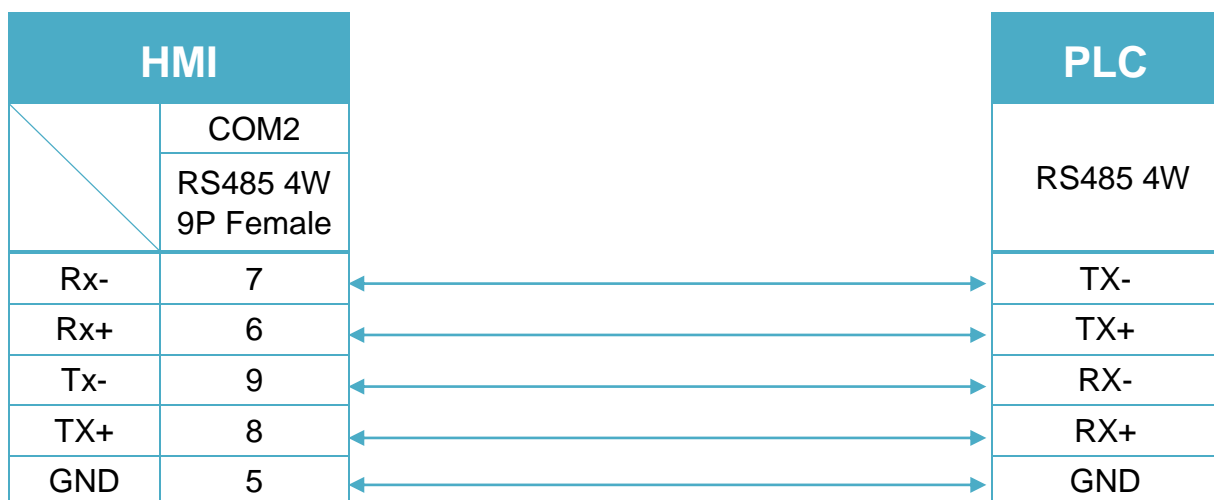
### Diagram 4

<b>cMT Series</b>	<b><i>cMT3151</i></b>
<b>eMT Series</b>	<b><i>eMT3070 / eMT3105 / eMT3120 / eMT3150</i></b>
<b>MT-iE</b>	<b><i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE</i></b>
<b>MT-XE</b>	<b><i>MT8121XE / MT8150XE</i></b>



### Diagram 5

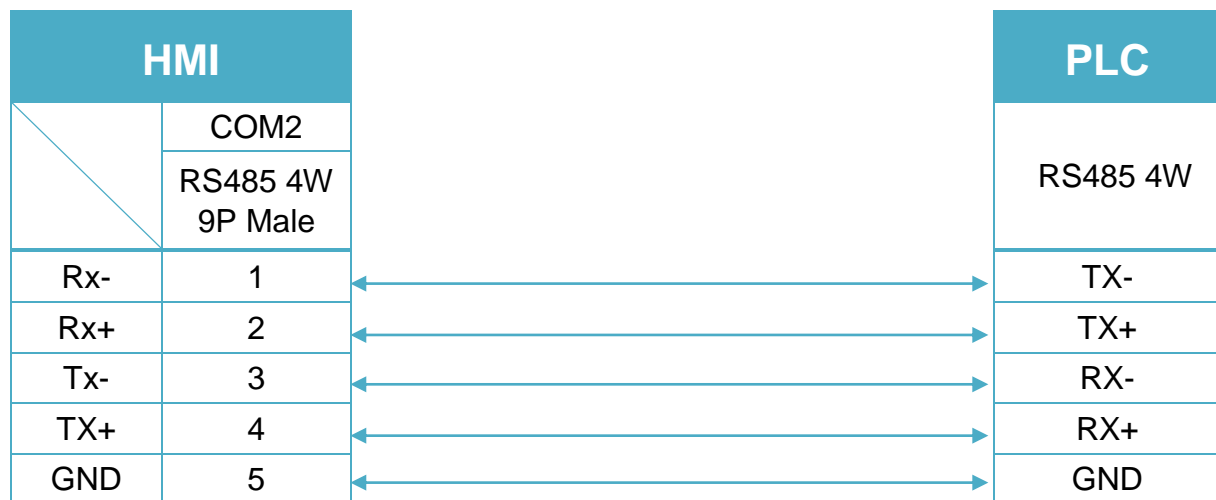
<b>cMT Series</b>	<b><i>cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i></b>
<b>mTV</b>	<b><i>mTV</i></b>





## Diagram 6

<b>cMT Series</b>	<b><i>cMT3071 / cMT3072 / cMT3090 / cMT3103</i></b>
<b>MT-iE</b>	<b><i>MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i></b>
<b>MT-XE</b>	<b><i>MT8090XE / MT8092XE</i></b>
<b>MT-iP</b>	<b><i>MT6071iP / MT8071iP / MT6103iP / MT8102iP</i></b>



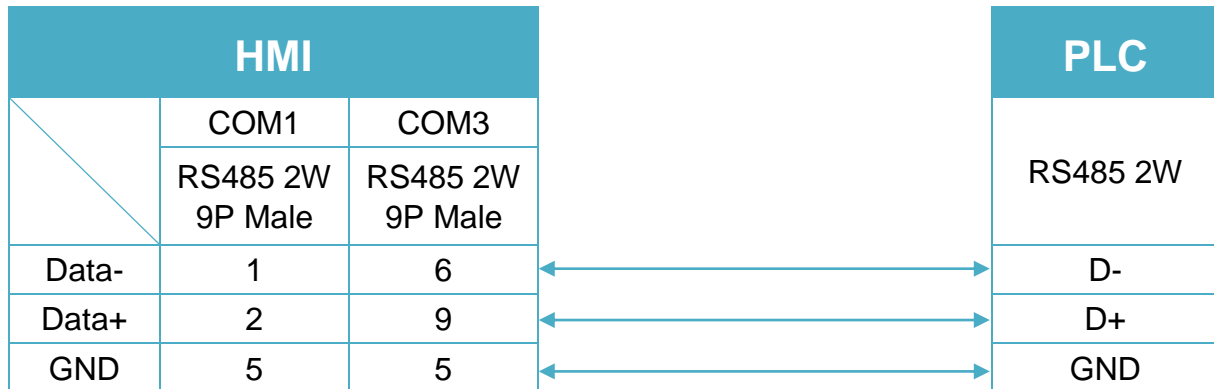
## Diagram 7

<b>MT-iE</b>	<b><i>MT8050iE / MT8053iE</i></b>
<b>MT-iP</b>	<b><i>MT6051iP / MT8051iP</i></b>

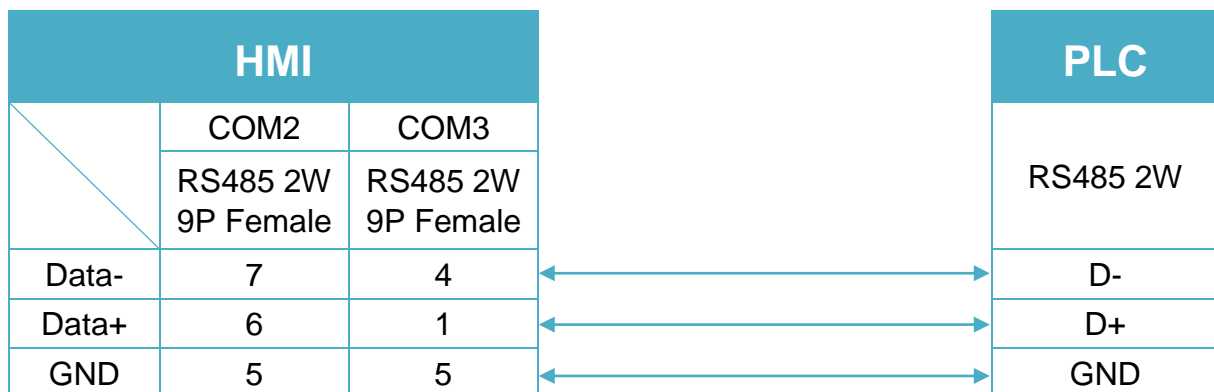


RS485 2W (Diagram 8 ~ Diagram 13)

### Diagram 8

**cMT Series**                      *cMT3151*
**eMT Series**                      *eMT3070 / eMT3105 / eMT3120 / eMT3150*


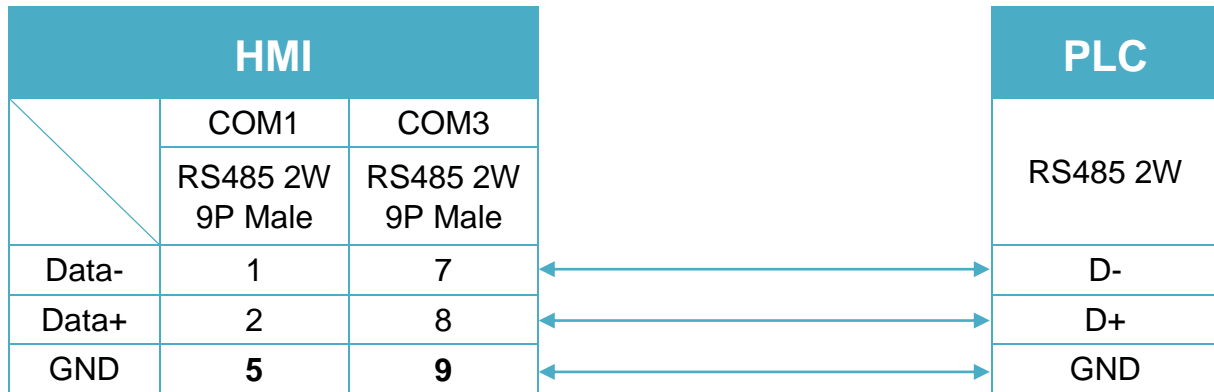
### Diagram 9

**cMT Series**                      *cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD*
**mTV**                                *mTV*


## Diagram 10

**MT-iE** *MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE*

**MT-XE** *MT8121XE / MT8150XE*



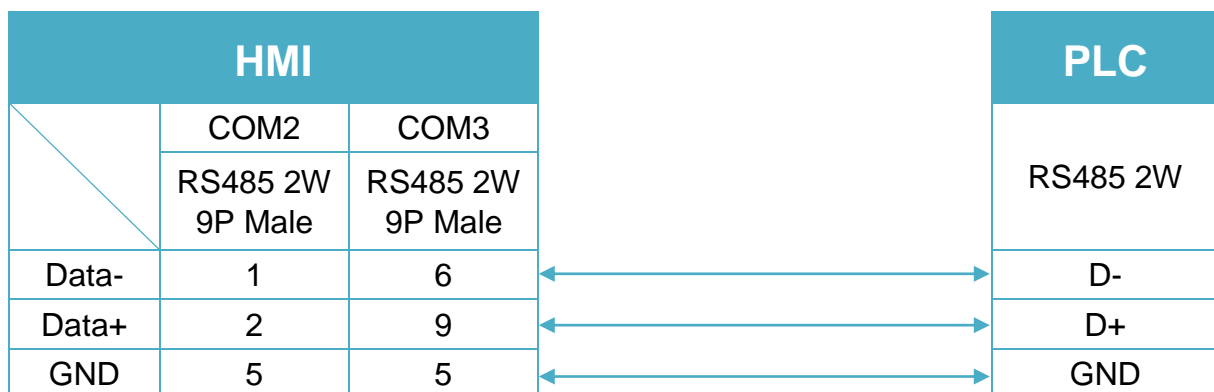
## Diagram 11

**cMT Series** *cMT3071 / cMT3072 / cMT3090 / cMT3103*

**MT-iE** *MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE /  
MT8101iE / MT8102iE / MT8103iE*

**MT-XE** *MT8090XE / MT8092XE*

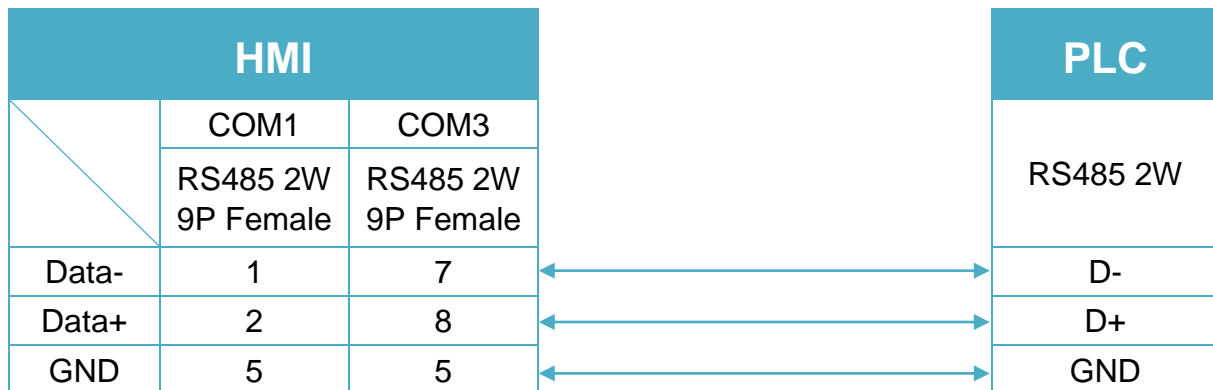
**MT-iP** *MT6103iP / MT8102iP*



## Diagram 12

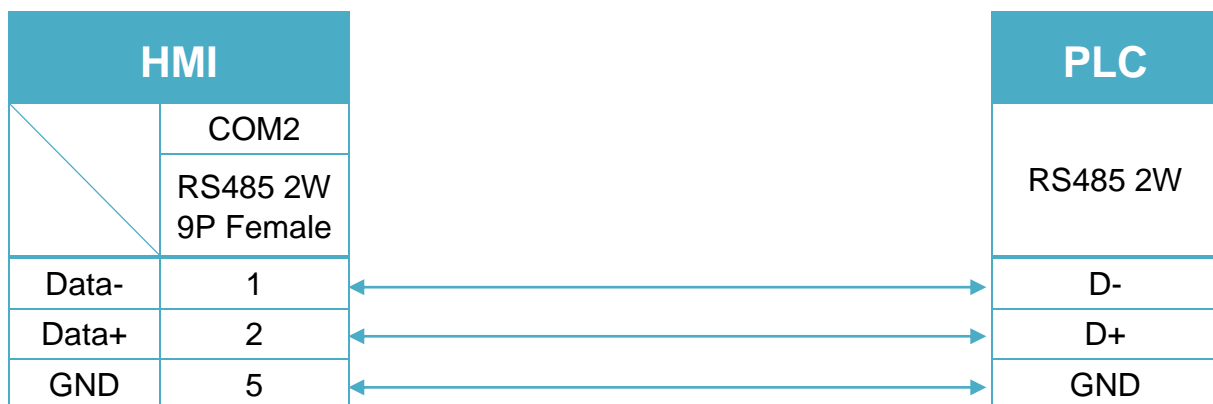
MT-iE *MT8050iE / MT8053iE*

MT-iP *MT6051iP / MT8051iP*



## Diagram 13

MT-iP *MT6071iP / MT8071iP*



Note: Setting more than one Modbus Server in HMI Device List is of no effect.

## Diagram 14

Ethernet cable:

