

## MODBUS TCP/IP (zero-based addressing)

Supported Series : Modbus RTU TCP/IP device.

Website: <http://www.modbus.org>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	MODBUS TCP/IP (zero-based addressing)		
PLC I/F	Ethernet		
Port no.	502		
PLC sta. no.	1	0~255	

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	0x	DDDDD	0 ~ 65535	Output bit
B	1x	DDDDD	0 ~ 65535	Input bit (read only)
B	3x_Bit	DDDDDdd	0 ~ 6553515	Input Register bit (read only)
B	4x_Bit	DDDDDdd	0 ~ 6553515	Output Register bit
B	6x_Bit	DDDDDdd	0 ~ 6553515	Output Register bit
B	0x_multi_coils	DDDDD	0 ~ 65535	Write multiple coils
W	3x	DDDDD	0 ~ 65535	Input Register
W	4x	DDDDD	0 ~ 65535	Output Register
DW	5x	DDDDD	0 ~ 65535	4x double word swap
W	6x	DDDDD	0 ~ 65535	4x single word write

### Wiring Diagram:

Ethernet cable:

