

Mitsubishi A2A/A2U/A2AS/A2USH

Supported Series: Mitsubishi A2A,A2U,A2AS,A2USH

Website: <http://www.mitsubishi-automation.com/>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Mitsubishi A2A/A2U/A2AS/A2USH		
PLC I/F	RS232		
Baud rate	9600		
Data bits	8		
Parity	Odd		
Stop bits	1		
PLC sta. no.	0		
Parameter 1	0	0 ~ 8	File register (0~8) K
Parameter 2	0	0 ~ 1	Set A2A and A2USH to 1

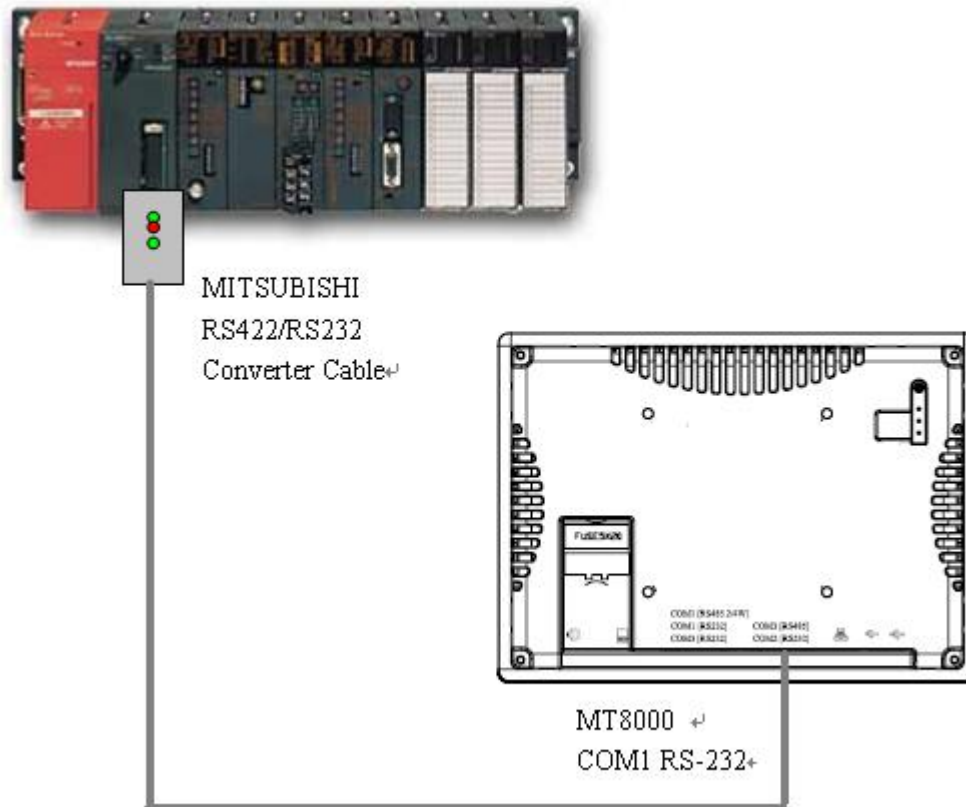
Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	HHHH	0 ~ 270f	Input Relay
B	Y	HHHH	0 ~ 270f	Output Relay
B	M	DDDD	0 ~ 9999	Auxiliary Relay
B	B	HHHH	0 ~ ffff	
B	F	DDDDD	0 ~ 65535	
W	TV	DDD	0 ~ 255	Timer Memory
W	CV	DDD	0 ~ 255	Counter Memory
W	D	DDDD	0 ~ 9999	Data Register
W	W	HHHH	0 ~ ffff	
W	R	DDDDD	0 ~ 65535	

Wiring Diagram:

Use the RS422 to RS232 PLC programming cable (shown as follows)

MITSUBISHI AnS CPU



Note: Due to hardware limitations, this PLC is not supported by HMI models without RTS/CTS.

Diagram 1

cMT Series	<i>cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151</i>
eMT Series	<i>eMT3070 / eMT3105 / eMT3120 / eMT3150</i>
MT-iE	<i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i>
MT-XE	<i>MT8121XE / MT8150XE / MT8090XE / MT8092XE</i>
MT-iP	<i>MT6103iP / MT8102iP</i>

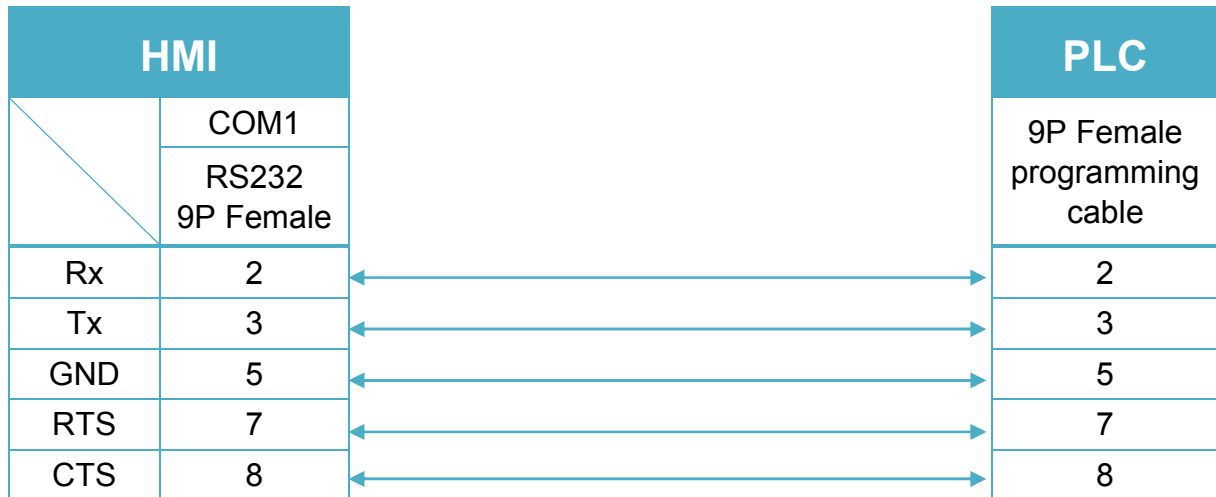


Diagram 2

MT-iP
MT6071iP / MT8071iP
