

## Mitsubishi MELSEC-Q/L - ASCII Mode (Ethernet)

Supported Series: Mitsubishi Q series (Q03UDE, Q04UDEH, Q06UDEH, Q10UDEH, Q13UDEH, Q20UDEH, Q26UDEH, Q002UD), Mitsubishi L series(L02, L26-BT), MELSEC-Q/L protocol application to CPU of Ethernet interface or Ethernet module.

Website: <http://www.mitsubishi-automation.com>

### HMI Setting:

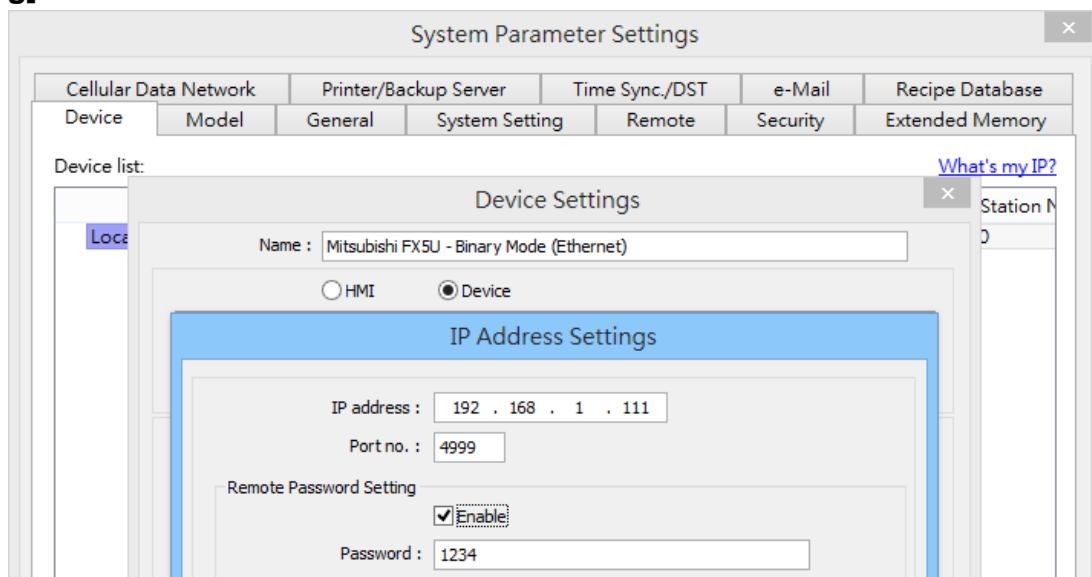
Parameters	Recommended	Options	Notes
PLC type	Mitsubishi MELSEC-Q/L - ASCII Mode (Ethernet)		
PLC I/F	Ethernet		
Port no.	4999	1025 to 4999 or 5010 to 65534	
Network number	0	0~255	
PLC sta. no.	255	255	
Protocol	TCP	TCP / UDP	MC Protocol

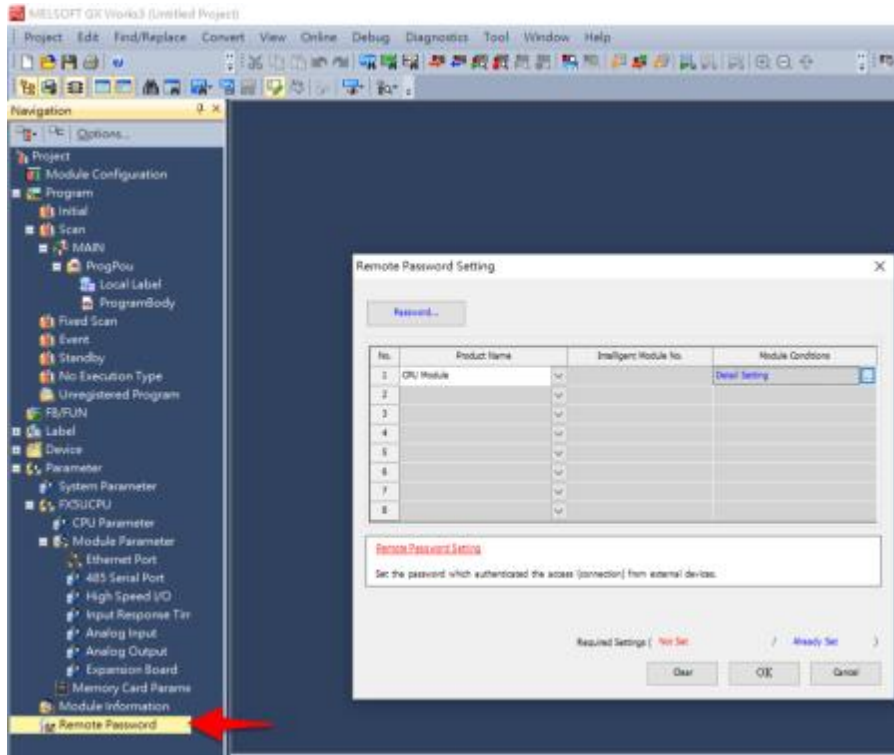
<b>Online simulator</b>	YES
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#### [Remote Password Setting]

Set a remote password and a target connection in the engineering tool, and write the data to the CPU module.

Navigation Window => **[Parameter]** => **[Remote Password]** => **[Remote Password Setting]** Screen

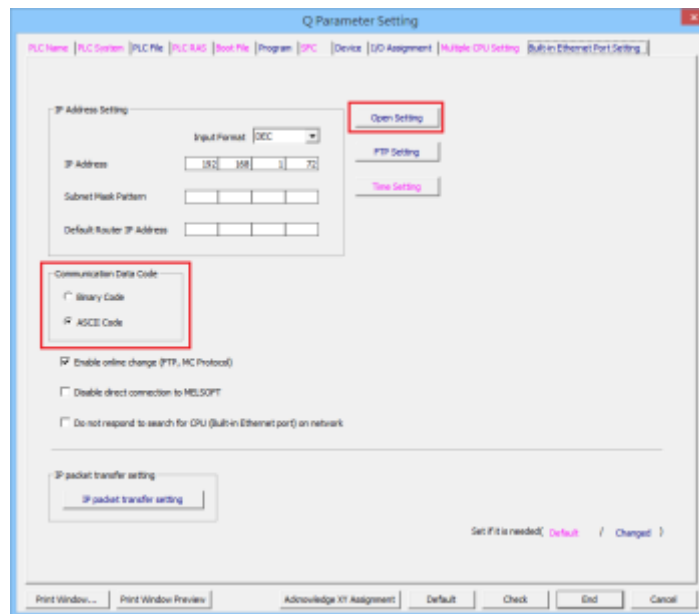




## PLC Setting:

MITSUBISHI Q/L series Ethernet module setting:

Note: If using QJ71E71 module, please refer to MITSUBISHI QJ71E71 connection guide.



1. **Protocol:** TCP or UDP
2. **Open System:** MC Protocol
3. **Host Station:** 1025 to 4999 or 5010 to 65534

Built-in Ethernet Port Open Setting ✕

IP Address/Port No. Input Format DEC

	Protocol	Open System	TCP Connection	Host Station	Destination IP Address	Destination Port No.	Start Device to Store Predefined Protocol
1	TCP	MC Protocol		4999			
2	TCP	MC Protocol		4998			
3	TCP	MC Protocol		4997			
4	TCP	MC Protocol		4996			
5	UDP	MC Protocol		4995			
6	UDP	MC Protocol		4994			
7	UDP	MC Protocol		4993			
8	UDP	MC Protocol		4992			
9	TCP	MELSOFT Connection					
10	TCP	MELSOFT Connection					
11	TCP	MELSOFT Connection					
12	TCP	MELSOFT Connection					
13	TCP	MELSOFT Connection					
14	TCP	MELSOFT Connection					
15	TCP	MELSOFT Connection					
16	TCP	MELSOFT Connection					

(\*) IP Address and Port No. will be displayed by the selected format.  
Please enter the value according to the selected number.

End
Cancel

## Device Address:

Bit/Word	Device type	Format	Range	Memo
B	SM	DDDD	0 ~ 2047	Special Relay
B	X	HHHH	0 ~ 1fff	Input Relay
B	Y	HHHH	0 ~ 1fff	Output Relay
B	M	DDDDD	0 ~ 61439	Internal Relay
B	L	DDDDD	0 ~ 32767	Latch Relay
B	F	DDDDD	0 ~ 32767	Annunciator
B	V	DDDDD	0 ~ 32767	Edge Relay
B	B	HHHH	0 ~ efff	Link Relay
B	TS	DDDDD	0 ~ 25471	Timer Contact
B	TC	DDDDD	0 ~ 25471	Timer Coil
B	SS	DDDDD	0 ~ 25471	Retentive Timer Contact
B	SC	DDDDD	0 ~ 25471	Retentive Timer Coil
B	CS	DDDDD	0 ~ 25471	Counter Contact
B	CC	DDDDD	0 ~ 25471	Counter Coil
B	SB	HHHH	0 ~ 7fff	Special Link Relay
B	S	DDDD	0 ~ 8191	Step relay

Bit/Word	Device type	Format	Range	Memo
B	DX	HHHH	0 ~ 1fff	Direct Input
B	DY	HHHH	0 ~ 1fff	Direct Output
B	D_bit	DDDDDDh	0 ~ 999999f	Data Register bit
B	SD_bit	DDDDh	0 ~ 2047f	Special register Bit
B	ZR_bit	DDDDDDh	0 ~ 999999f	File Register Bit
B	R_bit	DDDDh	0 ~ 32767f	File Register Bit
B	SW_bit	HHHh	0 ~ 7fff	Special Link Register Bit
B	W_bit	HHHHHHh	0 ~ 3fd7fff	Link Register Bit
W	SD	DDDD	0 ~ 2047	Special register
W	D	DDDDDD	0 ~ 999999	Data Register
W	W	HHHHHH	0 ~ 3fd7ff	Link Register
W	TN	DDDDD	0 ~ 25471	Timer Current value
W	SN	DDDDD	0 ~ 25471	Retentive Timer Current value
W	CN	DDDDD	0 ~ 25471	Counter Current value
W	SW	HHH	0 ~ 7ff	Special Link Register
W	Z	DD	0 ~ 20	Index Register
W	R	DDDDD	0 ~ 32767	File Register
W	ZR	DDDDDD	0 ~ 999999	File Register

Note: Each model of CPU is different, it is recommended to refer to MITSUBISHI MELSEC-Q Manual Device List.

## Wiring Diagram:

### Ethernet cable:

