

# OuHua OHJX

Website: <http://www.ohjx.com/>

## HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	OuHua OHJX		
PLC I/F	RS-232		
Baud rate	9600	9600,19200	
Data bits	8		
Parity	Odd		
Stop bits	1		
PLC sta. no.	1		

## Device Address:

Bit/Word	Device type	Format	Range	Memo
B	R100	Dh	0 ~ 1f	
B	R101	Dh	0 ~ 1f	
B	R102	Dh	0 ~ 1f	
B	R103	Dh	0 ~ 1f	
B	R104	Dh	0 ~ 1f	
B	R105	Dh	0 ~ 1f	
B	R106	Dh	0 ~ 1f	
B	R107	Dh	0 ~ 1f	
B	R108	Dh	0 ~ 1f	
B	R109	Dh	0 ~ 1f	
B	R110	Dh	0 ~ 1f	
B	R210	Dh	0 ~ 1f	
B	R310	Dh	0 ~ 1f	
W	SV	DDDD	0 ~ 9999	
W	EV	DDDDD	0 ~ 65535	
W	DT	DDDDD	0 ~ 9999	
W	LD	DDDD	0 ~ 8447	
W	WX	DDDD	0 ~ 9999	
W	WY	DDDD	0 ~ 9999	
W	WR	DDDD	0 ~ 9999	

Bit/Word	Device type	Format	Range	Memo
W	WL	DDDD	0 ~ 9999	
W	FL	DDDDD	0 ~ 99999	

## Wiring Diagram:

The following is the view from the soldering point of a cable.



RS-232 9P D-Sub (Diagram 1 ~ Diagram 3)

### Diagram 1

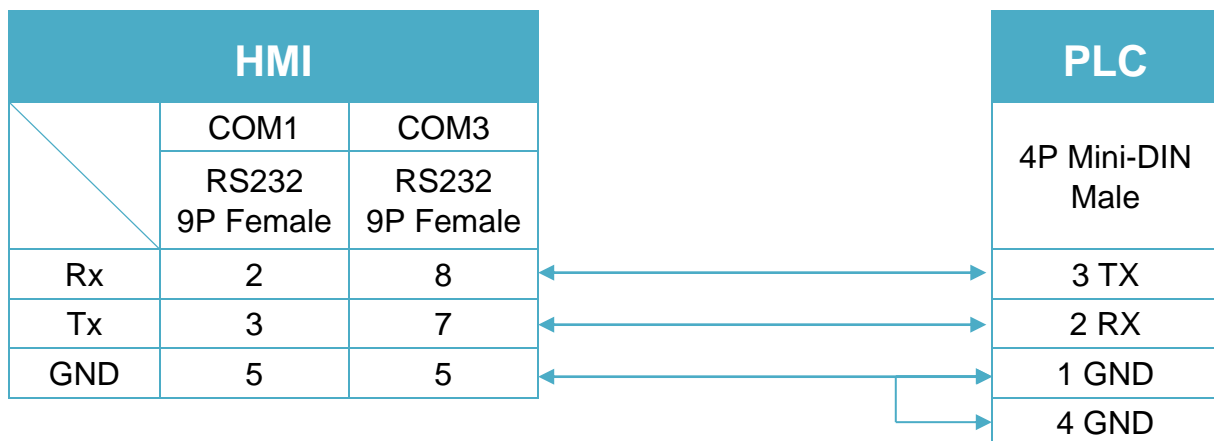
**cMT Series**                      *cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151*

**eMT Series**                      *eMT3070 / eMT3105 / eMT3120 / eMT3150*

**MT-iE**                              *MT8073iE / MT8102iE*

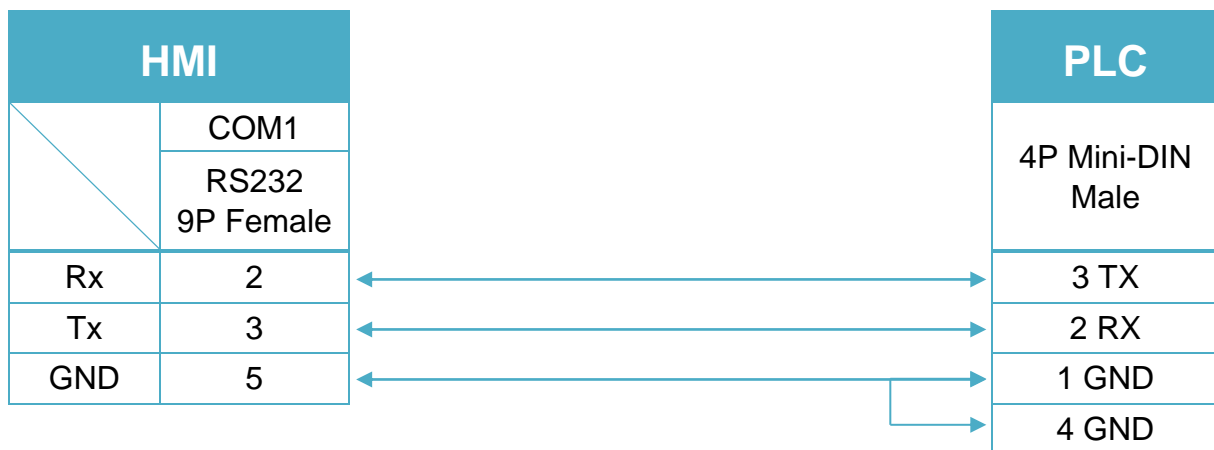
**MT-XE**                              *MT8092XE*

**MT-iP**                                *MT6103iP / MT8102iP*



## Diagram 2

<b>cMT Series</b>	<b><i>cMT-SVR/ cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i></b>
<b>mTV</b>	<b><i>mTV</i></b>
<b>MT-iE</b>	<b><i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i></b>
<b>MT-XE</b>	<b><i>MT8121XE / MT8150XE / MT8090XE</i></b>



## Diagram 3

<b>MT-iE</b>	<b><i>MT8050iE / MT8053iE</i></b>
<b>MT-iP</b>	<b><i>MT6051iP/ MT8051iP / MT6071iP / MT8071iP</i></b>

