

## SERVO BLDC (400/750WD)

Supported Series: BLDC(400/750WD)

Website: <http://www.servoind.net/>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	SERVO BLDC (400/750WD)		
<b>PLC I/F</b>	RS232		
<b>Baud rate</b>	19200		
<b>Data bits</b>	8		
<b>Parity</b>	None		
<b>Stop bits</b>	1		
<b>PLC sta. no.</b>	0		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	SET_SERVO	D	0	
B	SET_DIRECTION	D	0	
B	SET_BERAK	D	0	
B	RESET	D	0	
B	DRIVER_FAULT	D	0	
B	SERVO_OFF_ERROR	D	0	
B	BREAK_ON_ERROR	D	0	
W	SET_RPM	D	0	
W	RPM	D	0	
W	CUR_RPM	D	0	
W	CUR_ERROR	D	0	
W	PARAMETER1_W	D	0 ~ 7	
W	PARAMETER1_R	D	0 ~ 7	

## Wiring Diagram:

### Diagram 1

<b>cMT Series</b>	<b><i>cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151</i></b>
<b>eMT Series</b>	<b><i>eMT3070/ eMT3105 / eMT3120 / eMT3150</i></b>
<b>MT-iE</b>	<b><i>MT8073iE / MT8102iE</i></b>
<b>MT-XE</b>	<b><i>MT8092XE</i></b>
<b>MT-iP</b>	<b><i>MT6103iP/ MT8102iP</i></b>



## Diagram 2

<b>cMT Series</b>	<b><i>cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i></b>
<b>mTV</b>	<b><i>mTV</i></b>
<b>MT-iE</b>	<b><i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i></b>
<b>MT-XE</b>	<b><i>MT8121XE / MT8150XE / MT8090XE</i></b>



## Diagram 3

<b>MT-iE</b>	<b><i>MT8050iE / MT8053iE</i></b>
<b>MT-iP</b>	<b><i>MT6051iP / MT8051iP / MT6071iP / MT8071iP</i></b>

