

## Schleicher XCS 20C

Supported Series: Schleicher XCx-Systems Ethernet port. Schleicher XCS series, 20C model.

Website: <http://www.schleicher-electronic.com>

### HMI Setting:

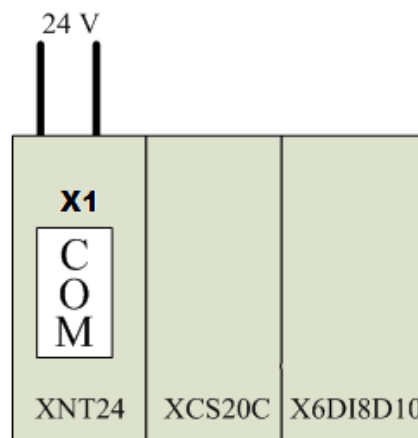
Parameters	Recommended	Options	Notes
PLC type	Schleicher XCS 20C		
PLC I/F	RS232		
Baud rate	38400		
Data bits	8		
Parity	N		
Stop bits	1		
PLC sta. no.	0		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	IX	DDDDDo	0 ~ 655357	Input %IX
B	QX	DDDDDo	0 ~ 655357	Output %QX
B	MX	DDDDDo	0 ~ 655357	%MX
W	IW	DDDDD	0 ~ 65535	%IW
W	QW	DDDDD	0 ~ 65535	%QW
W	MW	DDDDD	0 ~ 65535	%MW
DW	ID	DDDDD	0 ~ 65535	%ID
DW	QD	DDDDD	0 ~ 65535	%QD
DW	MD	DDDDD	0 ~ 65535	%WD

- Word address must be even.

## Wiring Diagram:



### Diagram 1

**cMT Series**                      *cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151*

**eMT Series**                      *eMT3070 / eMT3105 / eMT3120 / eMT3150*

**MT-iE**                              *MT8073iE / MT8102iE*

**MT-XE**                             *MT8092XE*

**MT-iP**                              *MT6103iP / MT8102iP*

HMI				PLC
	COM1	COM3	←	Schleicher XCS20 RS232 9P D-Sub Male
	RS232 9P Female	RS232 9P Female		
Rx	2	8	←	3
Tx	3	7	←	2
GND	5	5	←	5

## Diagram 2

<b>cMT Series</b>	<b><i>cMT-SVR/ cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i></b>
<b>mTV</b>	<b><i>mTV</i></b>
<b>MT-iE</b>	<b><i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i></b>
<b>MT-XE</b>	<b><i>MT8121XE / MT8150XE / MT8090XE</i></b>



## Diagram 3

<b>MT-iE</b>	<b><i>MT8050iE/ MT8053iE</i></b>
<b>MT-iP</b>	<b><i>MT6051iP/ MT8051iP / MT6071iP / MT8071iP</i></b>

