

# TOSHIBA MACHINE Provisor TC200

Supported Series: TOSHIBA MACHINE CO., JAPAN

WebSite: <http://www.toshiba-machine.co.jp>

## HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	TOSHIBA MACHINE Provisor TC200		
PLC I/F	RS232	RS232	In accordance with PLC port
Baud rate	9600	9600, 19200	
Data bits	8	7,8	
Parity	None	Even, Odd, None	
Stop bits	1	1, 2	

## Device Address:

Bit/Word	Device	Format	Range	Memo
B	R_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	X_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	Y_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	L_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	G_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	H_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	T_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	C_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	S_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
B	E_bit	HHHh	0 ~ ffff	h : Bit no.(0~f)
W	P	HHH	0 ~ fff	
W	V	HHH	0 ~ fff	
W	X	HHH	0 ~ fff	
W	Y	HHH	0 ~ fff	
W	D	HHH	0 ~ fff	
W	R	HHH	0 ~ fff	
W	L	HHH	0 ~ fff	
W	B	HHH	0 ~ fff	
W	G	HHH	0 ~ fff	
W	H	HHH	0 ~ fff	

Bit/Word	Device	Format	Range	Memo
W	T	HHH	0 ~ fff	
W	C	HHH	0 ~ fff	
W	S	HHH	0 ~ fff	
W	E	HHH	0 ~ fff	

## Wiring Diagram:

TC mini series RS232 9P D-Sub (Diagram 1 ~ Diagram 3)

### Diagram 1

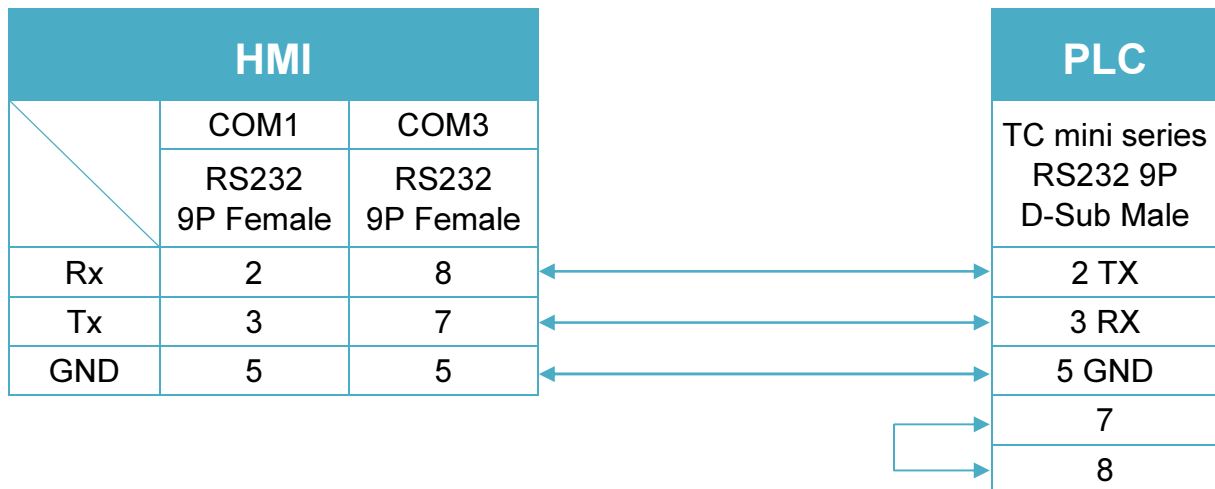
**cMT Series**                      *cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151*

**eMT Series**                      *eMT3070 / eMT3105 / eMT3120 / eMT3150*

**MT-iE**                              *MT8073iE / MT8102iE*

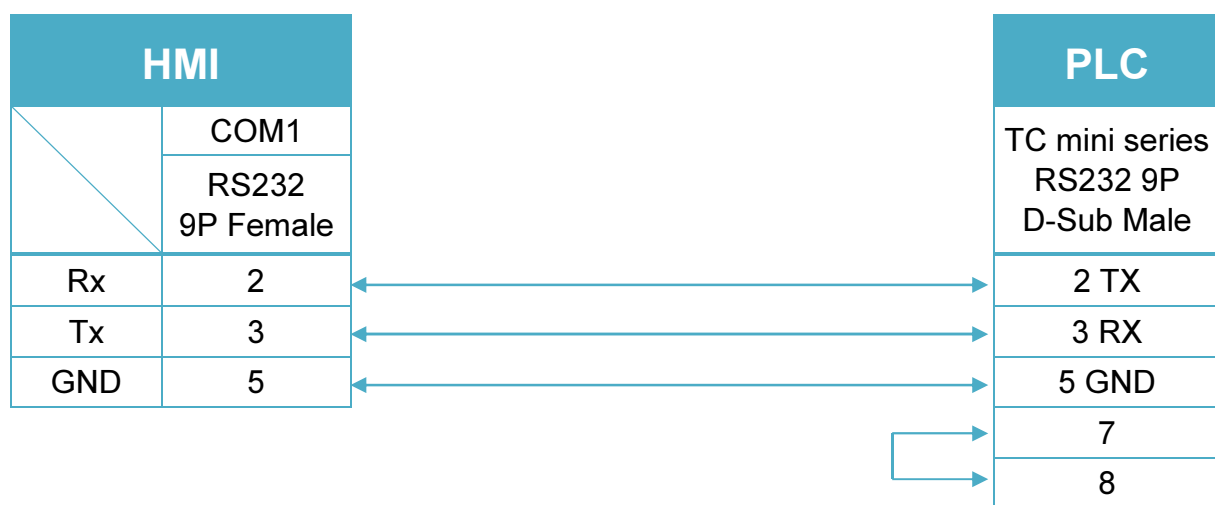
**MT-XE**                             *MT8092XE*

**MT-iP**                              *MT6103iP / MT8102iP*



## Diagram 2

<b>cMT Series</b>	<b><i>cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i></b>
<b>mTV</b>	<b><i>mTV</i></b>
<b>MT-iE</b>	<b><i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i></b>
<b>MT-XE</b>	<b><i>MT8121XE / MT8150XE / MT8090XE</i></b>



## Diagram 3

<b>MT-iE</b>	<b><i>MT8050iE / MT8053iE</i></b>
<b>MT-iP</b>	<b><i>MT6051iP / MT8051iP / MT6071iP / MT8071iP</i></b>

