

VIPA 200, for ex. 214-2BT10 (Ethernet)

HMI Setting:

| Parameters | Recommended | Options | Notes |
|--------------|--|---------|-------|
| PLC type | VIPA 200, for ex. 214-2BT10 (Ethernet) | | |
| PLC I/F | Ethernet | | |
| Port no. | 102 | | |
| PLC sta. no. | 1 | 0-31 | |

Device Address:

| Bit/Word | Device | Format | Range | Memo |
|----------|-----------|--------|------------|----------------------|
| B | I | DDDDo | 0 ~ 40957 | Input (I) |
| B | Q | DDDDo | 0 ~ 40957 | Output (O) |
| B | M | DDDDo | 0 ~ 40957 | Bit Memory |
| B | VW_Bit | DDDDDo | 0 ~ 102397 | V Memory Bit Address |
| W | VW | DDDDD | 0 ~ 10239 | V Memory |
| DW | VD | DDDDD | 0 ~ 10239 | V Memory Double Word |
| W | VW_String | DDDDD | 0 ~ 10239 | String |
| DW | VD_String | DDDDD | 0 ~ 10239 | String |
| DW | MD | DDDDD | 0 ~ 10239 | Word Memory |

- Double word and floating point value must use VD device type.

Wiring Diagram:

Ethernet cable:

