

XINJE XD Series

Supported Series: XINJE XD Series

Website: <http://www.xinje.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	XINJE XD Series		
PLC I/F	RS232		
Baud rate	19200		
Data bits	8		
Parity	Even		
Stop bits	1		
PLC sta. no.	1	0-255	

Device Address:

Bit/Word	Device type	Format	Range	Memo
B	M	DDDDD	0 ~ 20479	
B	X	OO	0 ~ 77	
B	Y	OO	0 ~ 77	
B	S	DDDD	0 ~ 7999	
B	SM	DDDD	0 ~ 4095	
B	T	DDDD	0 ~ 4095	
B	C	DDDD	0 ~ 4095	
B	ET	DD	0 ~ 39	
B	SEM	DDD	0 ~ 127	
B	HM	DDDD	0 ~ 6143	
B	HS	DDD	0 ~ 999	
B	HT	DDDD	0 ~ 1023	
B	HC	DDDD	0 ~ 1023	
B	HSC	DD	0 ~ 39	
B	X_Extension	OOOOO	10000 ~ 11777	
B	X_BD	OOOOO	20000 ~ 20100	
B	Y_Extension	OOOOO	10000 ~ 11777	
B	Y_BD	OOOOO	20000 ~ 20100	
W	D	DDDDD	0 ~ 20479	

Bit/Word	Device type	Format	Range	Memo
W	ID	DD	0 ~ 99	
W	QD	DD	0 ~ 99	
W	SD	DDDD	0 ~ 4095	
W	TD	DDDD	0 ~ 4095	
W	CD	DDDD	0 ~ 4095	
W	ETD	DD	0 ~ 39	
W	HD	DDDD	0 ~ 6143	
W	HSD	DDDD	0 ~ 1023	
W	HTD	DDDD	0 ~ 1023	
W	HCD	DDDD	0 ~ 1023	
W	HSCD	DD	0 ~ 39	
W	FD	DDDD	0 ~ 8191	
W	SFD	DDDD	0 ~ 5999	
W	FS	DD	0 ~ 47	
W	ID_Extension	DDDDD	10000 ~ 11599	
W	ID_BD	DDDDD	20000 ~ 20099	
W	QD_Extension	DDDDD	10000 ~ 11599	
W	QD_BD	DDDDD	20000 ~ 20099	

Wiring Diagram:

RS-232 8P Mini-DIN (Diagram 1~ Diagram 3)

Diagram 1

cMT Series *cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151*

eMT Series *eMT3070 / eMT3105 / eMT3120 / eMT3150*

MT-iE *MT8073iE / MT8102iE*

MT-XE *MT8092XE*

MT-iP *MT6103iP / MT8102iP*

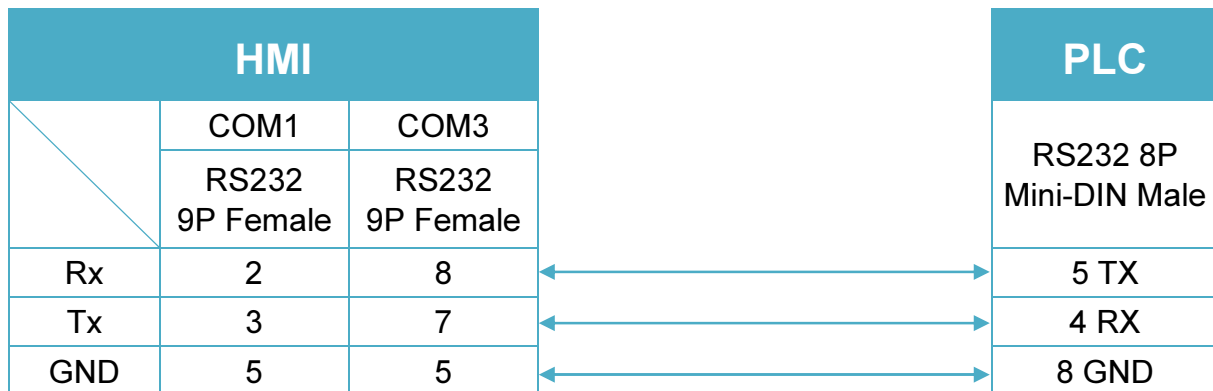


Diagram 2

cMT Series *cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD*

mTV *mTV*

MT-iE *MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE /
MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE /
MT8101iE / MT8102iE / MT8103iE*

MT-XE *MT8121XE / MT8150XE / MT8090XE*

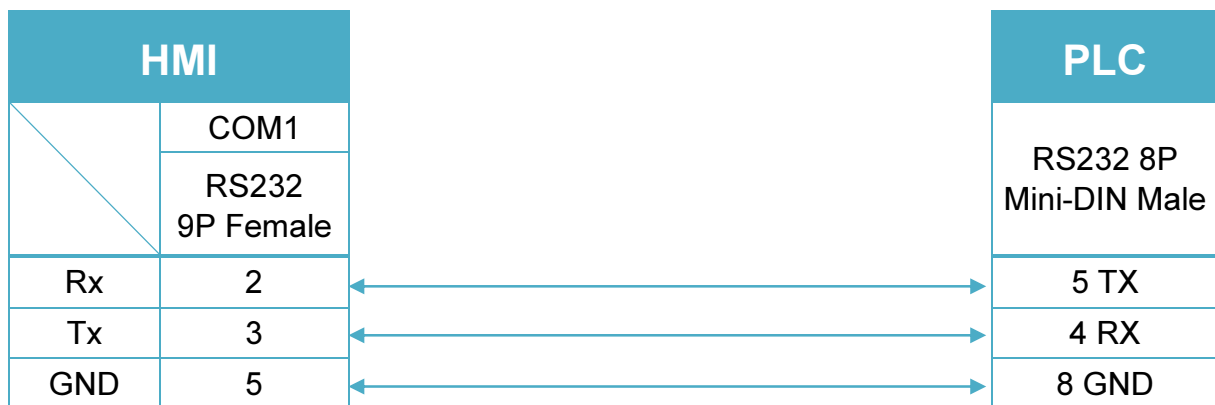


Diagram 3

MT-iE *MT8050iE / MT8053iE*

MT-iP *MT6051iP / MT8051iP / MT6071iP / MT8071iP*

