

## motrona CT-150

Supported Series: motrona CT-150

Website: <http://motrona.net/index.html>

### HMI Setting:

Parameters	Recommended	Options	Notes
<b>PLC type</b>	motrona CT-150		
<b>PLC I/F</b>	RS232	RS232/RS485	
<b>Baud rate</b>	9600	1200 ~ 38400	
<b>Data bits</b>	7	7,8	
<b>Parity</b>	Even	Even,Odd,None	
<b>Stop bits</b>	1	1,2	
<b>PLC sta. no.</b>	11	11 ~ 99	The station number must not contain 0.

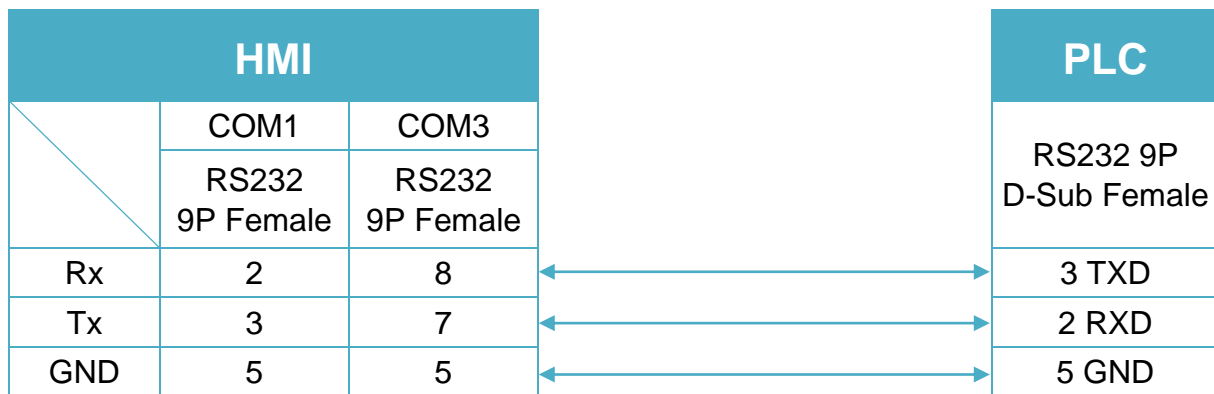
### Device Address:

Bit/Word	Device type	Format	Range	Note
W	An	D	4 ~ 8	
W	Bn	D	1 ~ 9	
W	Cn	DD	0 ~ 99	
W	An_32Bit	D	4 ~ 8	
W	Bn_32Bit	D	1 ~ 9	
W	Cn_32Bit	DD	0 ~ 99	
W	ERR_CNT	D	0	
W	LV_VAL	D	0	
W	PRTMARK_ERR	D	0	
W	BAT_CNT	D	0	
W	WASTE_CNT	D	0	
W	LINE_SPD	D	0	
W	ACT_CUT_LEN	D	0	
W	ACT_CUT_ERR_M	D	0	
W	ACT_CUT_ERR_L	D	0	

## Wiring Diagram:

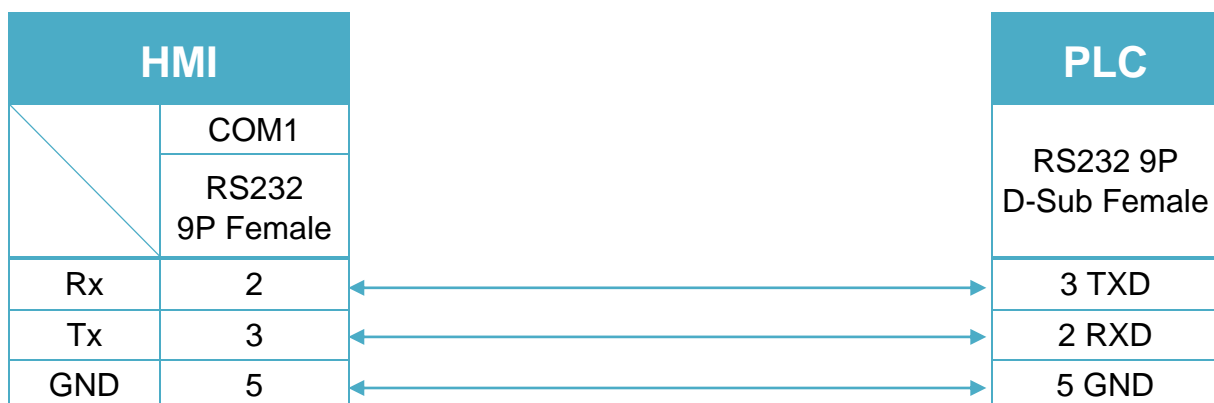
### Diagram 1

<b>cMT Series</b>	<i>cMT3071 / cMT3072 / cMT3090 / cMT3103 / cMT3151</i>
<b>eMT Series</b>	<i>eMT3070 / eMT3105 / eMT3120 / eMT3150</i>
<b>MT-iE</b>	<i>MT8073iE / MT8102iE</i>
<b>MT-XE</b>	<i>MT8092XE</i>
<b>MT-iP</b>	<i>MT6103iP / MT8102iP</i>



### Diagram 2

<b>cMT Series</b>	<i>cMT-SVR / cMT-G01 / cMT-G02 / cMT-HDM / cMT-FHD</i>
<b>mTV</b>	<i>mTV</i>
<b>MT-iE</b>	<i>MT8070iE / MT6070iE / MT8100iE / MT8121iE / MT8150iE / MT8071iE / MT6071iE / MT8072iE / MT6072iE / MT8073iE / MT8101iE / MT8102iE / MT8103iE</i>
<b>MT-XE</b>	<i>MT8121XE / MT8150XE / MT8090XE</i>



### Diagram 3

**MT-iE**                      *MT8050iE / MT8053iE*

**MT-iP**                      *MT6051iP / MT8051iP / MT6071iP / MT8071iP*

